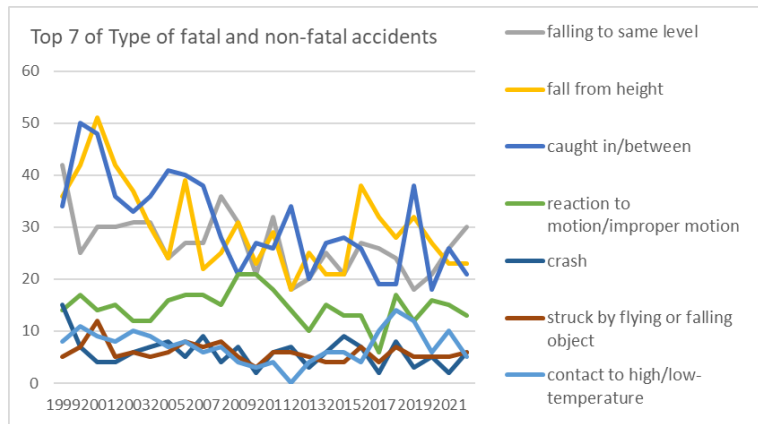
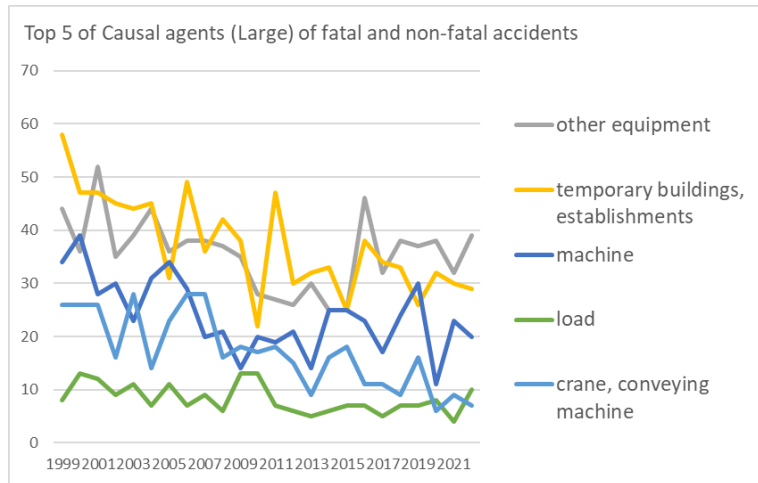


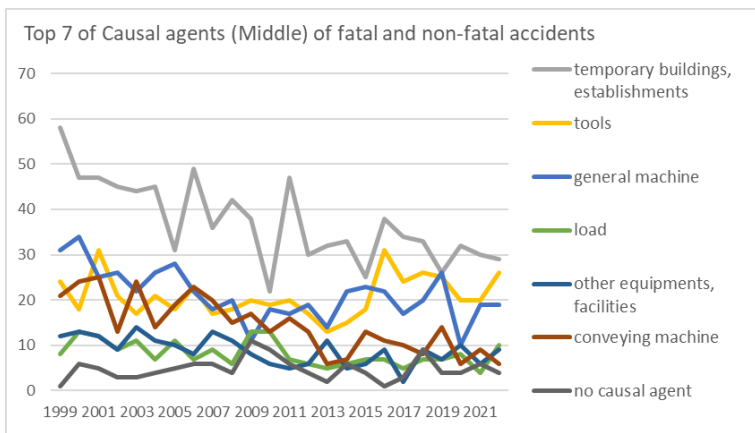
Transition of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



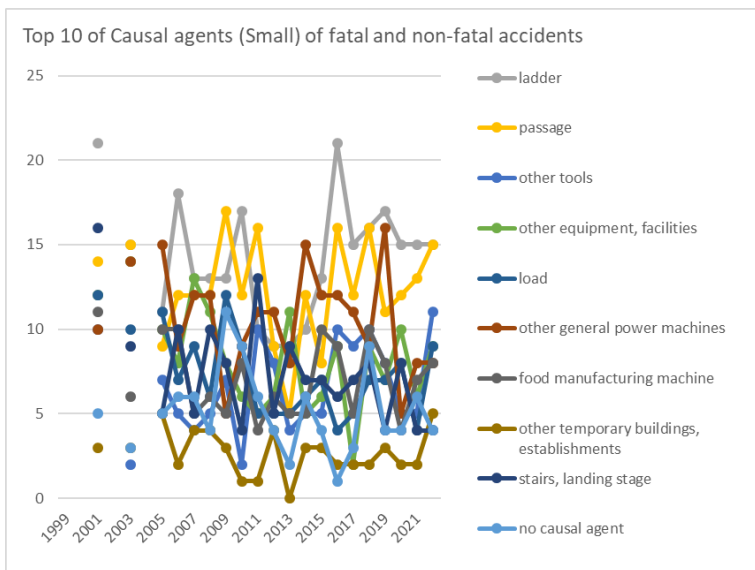
Transition of Top 7 of Type of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



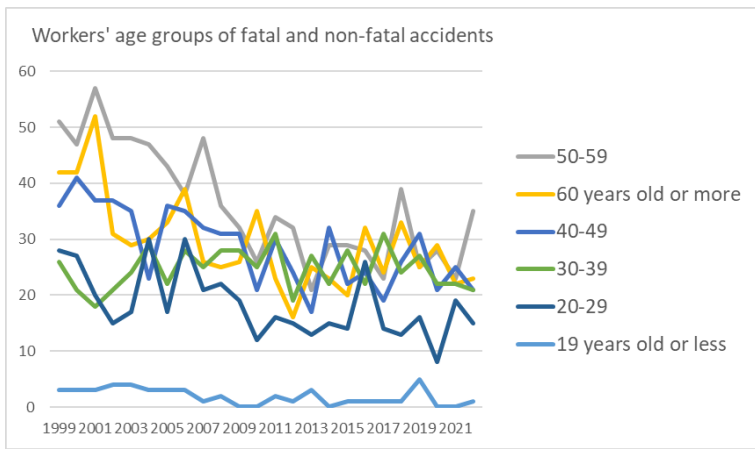
Transition of Top 5 of Causal agents (Large) of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



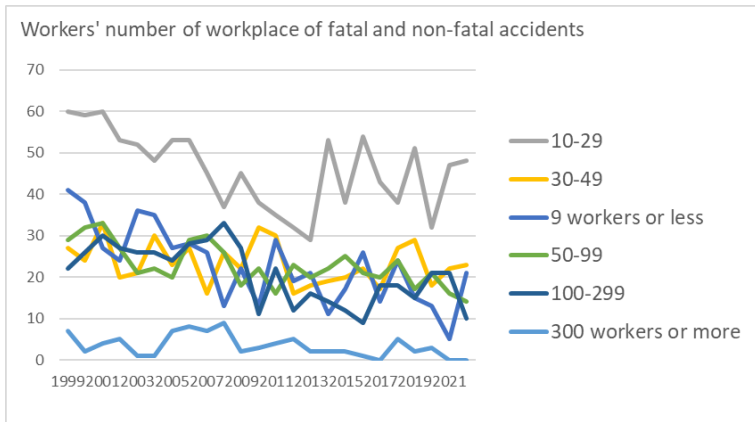
Transition of Top 7 of Causal agents (Middle) of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



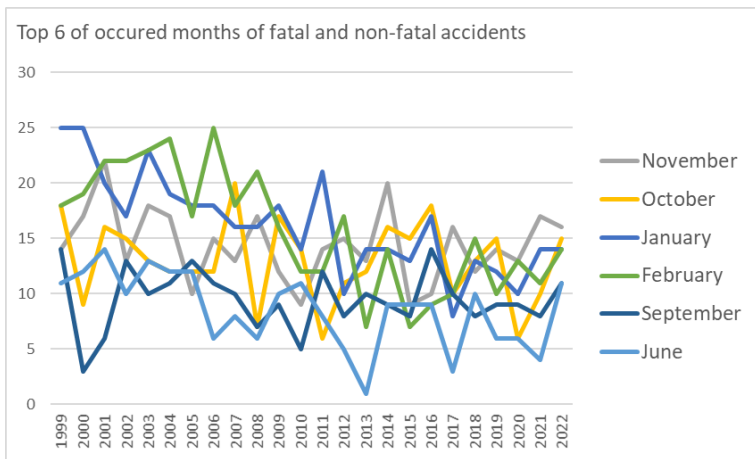
Transition of Top 10 of Causal agents (Small) of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



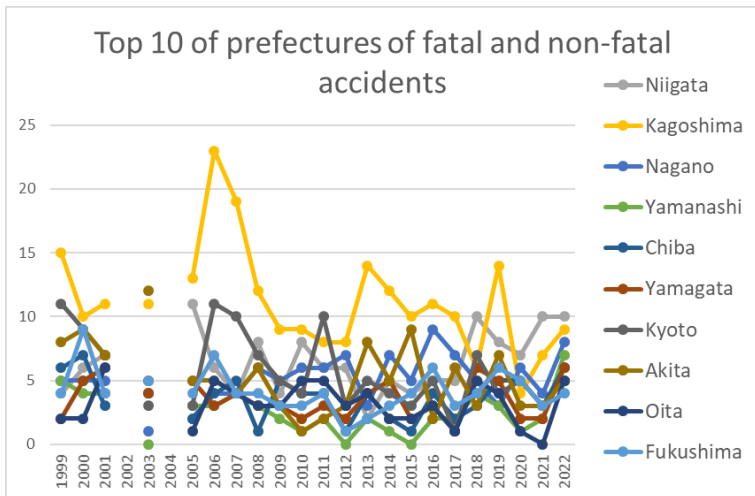
Transition of workers' age groups of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



Transition of workers' number of workplace of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



Transition of Top 6 of occurred months of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)



Transition of Top 10 of prefectures of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)

Transition of Type of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Type of accidents
falling to same level	42	25	30	30	31	31	24	27	27	36	31	21	32	18	20	25	21	27	26	24	18	21	26	30	643	falling to same level
fall from height	36	42	51	42	37	30	24	39	22	25	31	23	29	18	25	21	21	38	32	28	32	27	23	23	719	fall from height

caught in/between	34	50	48	36	33	36	41	40	38	28	21	27	26	34	20	27	28	26	19	19	38	18	26	21	734	caught in/between
reaction to motion/improper motion	14	17	14	15	12	12	16	17	17	15	21	21	18	14	10	15	13	13	6	17	12	16	15	13	353	reaction to motion/improper motion
crash	15	7	4	4	6	7	8	5	9	4	7	2	6	7	3	6	9	7	2	8	3	5	2	6	142	crash
struck by flying or falling object	5	7	12	5	6	5	6	8	7	8	5	3	6	6	5	4	4	7	4	7	5	5	5	6	141	struck by flying or falling object
contact to high/low-temperature	8	11	9	8	10	9	7	8	6	7	4	3	4		4	6	6	4	10	14	12	6	10	5	171	contact to high/low-temperature
cut	15	11	9	8	9	21	14	11	8	7	11	5	6	5	11	7	5	7	6	12	4	6	4	3	205	cut
crashed by	6	3	3	2	3	2	6	5	8	4	3	5	2		2	1	3	2	4	3	2	2		3	74	crashed by
collapse	4	4	2	1	3	4		4		3		2	2	2	2	1	1	1	2					2	40	collapse
traffic accident (public road)	4	1	1	1	4		4	4	8		1	5	1	2	2	7	2			1				1	49	traffic accident (public road)
drown						1	2		1									1						1	6	drown
burst					1					2			1									1		1	6	burst
explosion			1					1																1	3	explosion
contact to harmful substance			1	2			1		1	2		2		1					1	1	2				14	contact to harmful substance
injury to the sole of the foot	1	1	2		1			2					1		2		1					1			12	injury to the sole of the foot
others	1	1		1		1	1	1	1	1			1			1				1					11	others

power transmission mechanism	2	4	1	2		3	4	6	1	1	2	1		1		3				3		4	1	39	transmission mechanism
chemical facilities	1		2		1			1		2										1		1	1	10	chemical facilities
hazards, harmful substances	2	2	4	4		1	3	2	3	1	2	2		1	1	2		1	3	1	4	1	2	42	hazards, harmful substances
other causal agent	2	4	2	1		2	3	3	3	3	1	1	4		1		1		1		2	1		36	other causal agent
kiln, caldron			1	1	3	3			1	1	1					1	2	1		2	1	2		20	kiln, caldron
pressure vessel		1	1			4	2	2		1			1		1	1			1			1	1	17	pressure vessel
woodworking machine				2	1						1			1			2	1		2	1	1		12	woodworking machine
crane	1	1			2					1						2	3		1					11	crane
electric equipment	2			1		3		2			1					1			1					11	electric equipment
metal manufacturing machine	1	1	1			1	2	1												2				9	metal manufacturing machine
construction machine			1			1			1				1											4	construction machine
unclassifiable		1		1									1	1										4	unclassifiable
engine												1	1											2	engine
welding equipment					1																			1	welding equipment

rock								1									1						1	3	rock	
cars, bus, motorcycle			1		2		4	5	7			4	2	2	3	7	2			1	1				41	cars, bus, motorcycle
other hazards, harmful substances			4				2	1	2		2	2			1	2		1	2	1	4	1	2		27	other hazards, harmful substances
other causal agent			2				3	3	3	3	1	1	4		1		1		1	1		2	1		27	other causal agent
mixer, grinder			3		1		3	3	1	1			1	1		2	1	1		1	2	1	3		25	mixer, grinder
roof, beam, haze, crossbeam, principal rafter			2		2		5	4		1	1		3	2	2		1					1			24	roof, beam, haze, crossbeam, principal rafter
scaffolding			2		2		1	2	1		2	1	2			2		3	1	2	1				22	scaffolding
kiln, caldron			1		3				1		1						1	1		2	1	2			13	kiln, caldron
other powered conveying machines			1				1		2					1	1		1		1			1			9	other powered conveying machines
opening					1				1			2	1			1						1	1		8	opening
lumber, bamboo			1					1				1		2	1			1		1					8	lumber, bamboo
pressure vessel							1	1		1			1		1			1							6	pressure vessel
wood planer machine											1						1		2			1			5	wood planer machine
elevator, lift					1					1						2	1								5	elevator, lift
harmful substance							1		1	1				1				1							5	harmful substance
standing tree									1	1					2						1				5	standing tree
water					1			1		1			1						1						5	water
circular sawing					1									1			1				1				4	circular sawing

total	186	181	187	156	157	162	154	173	153	144	136	119	136	107	106	121	114	133	112	136	129	108	111	116	3,337	total
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Transition of workers' age groups of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Age
50-59	51	47	57	48	48	47	43	38	48	36	32	26	34	32	21	29	29	28	23	39	25	28	23	35	867	50-59
60 years old or more	42	42	52	31	29	30	33	39	26	25	26	35	23	16	25	23	20	32	24	33	25	29	22	23	705	60 years old or more
40-49	36	41	37	37	35	23	36	35	32	31	31	21	30	24	17	32	22	24	19	26	31	21	25	21	687	40-49
30-39	26	21	18	21	24	29	22	28	25	28	28	25	31	19	27	22	28	22	31	24	27	22	22	21	591	30-39
20-29	28	27	20	15	17	30	17	30	21	22	19	12	16	15	13	15	14	26	14	13	16	8	19	15	442	20-29
19 years old or less	3	3	3	4	4	3	3	3	1	2			2	1	3		1	1	1	1	5			1	45	19 years old or less
total	186	181	187	156	157	162	154	173	153	144	136	119	136	107	106	121	114	133	112	136	129	108	111	116	3,337	total

Transition of workers' number of workplace of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Workers scale
10-29	60	59	60	53	52	48	53	53	45	37	45	38	35	32	29	53	38	54	43	38	51	32	47	48	1,103	10-29
30-49	27	24	33	20	21	30	23	27	16	26	22	32	30	16	18	19	20	22	17	27	29	18	22	23	562	30-49
9 workers or less	41	38	27	24	36	35	27	28	26	13	22	13	29	19	21	11	17	26	14	24	15	13	5	21	545	9 workers or less
50-99	29	32	33	27	21	22	20	29	30	26	18	22	16	23	20	22	25	21	20	24	17	21	16	14	548	50-99
100-299	22	26	30	27	26	26	24	28	29	33	27	11	22	12	16	14	12	9	18	18	15	21	21	10	497	100-299
300 workers or more	7	2	4	5	1	1	7	8	7	9	2	3	4	5	2	2	2	1		5	2	3			82	300 workers or more
total	186	181	187	156	157	162	154	173	153	144	136	119	136	107	106	121	114	133	112	136	129	108	111	116	3,337	total

Transition of occurred months of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)

Month	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Month
November	14	17	22	13	18	17	10	15	13	17	12	9	14	15	13	20	9	10	16	12	14	13	17	16	346	November
October	18	9	16	15	13	12	12	12	20	7	17	14	6	11	12	16	15	18	10	13	15	6	10	15	312	October
January	25	25	20	17	23	19	18	18	16	16	18	14	21	10	14	14	13	17	8	13	12	10	14	14	389	January
February	18	19	22	22	23	24	17	25	18	21	16	12	12	17	7	14	7	9	10	15	10	13	11	14	376	February
September	14	3	6	13	10	11	13	11	10	7	9	5	12	8	10	9	8	14	10	8	9	9	8	11	228	September
June	11	12	14	10	13	12	12	6	8	6	10	11	8	5	1	9	9	9	3	10	6	6	4	11	206	June
December	26	18	26	15	14	16	16	16	15	26	10	10	12	8	9	10	13	11	8	18	11	13	13	8	342	December
April	14	19	11	3	5	9	4	9	10	8	10	12	11	8	6	8	10	13	11	5	7	6	3	7	209	April
May	4	11	15	10	12	7	11	14	10	13	9	7	9	6	12	7	5	3	7	11	9	6	7	6	211	May
July	8	9	11	11	6	10	12	9	11	3	5	10	10	5	8	5	9	4	9	8	11	9	6	6	195	July
March	22	18	16	18	13	15	22	15	13	13	10	13	15	7	6	4	7	14	10	15	19	8	13	5	311	March
August	12	21	8	9	7	10	7	23	9	7	10	2	6	7	8	5	9	11	10	8	6	9	5	3	212	August
total	186	181	187	156	157	162	154	173	153	144	136	119	136	107	106	121	114	133	112	136	129	108	111	116	3,337	total

Transition of prefectures of fatal and non-fatal accidents in 010105 alcoholic drinks in Japan (1999-2022)

Prefecture	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Prefecture
Niigata	4	6	7		4		11	6	4	8	4	8	6	6	2	5	4	5	5	10	8	7	10	10	140	Niigata
Kagoshima	15	10	11		11		13	23	19	12	9	9	8	8	14	12	10	11	10	6	14	4	7	9	245	Kagoshima
Nagano	5	5	5		1		2	4	4	6	5	6	6	7	3	7	5	9	7	5	3	6	4	8	113	Nagano
Yamanashi	5	4	4				3	3	4	3	2	1	2		2	1		2	2	4	3	1	2	7	55	Yamanashi
Chiba	6	7	3		4		2	4	5	1	5	4	4	1	4	2	1	4	2	3	5	5	3	6	81	Chiba
Yamagata	2	5	6		4		5	3	4	3	3	2	3	2	4	5	2	3	1	6	5	2	2	6	78	Yamagata

Iwate	2	1	2		1		3	3	2	2	2	1	2	1	1	1		1	2	3	1	2	4	1	38	Iwate
Tokyo	2	3	1		2		1	3	1	2	2	2	1		1		1	2				1	1	1	27	Tokyo
Nara	3		1				1			1	2	1			1	1	3	3	1		2	3	3	1	27	Nara
Ehime	3	3	4					2	1		2	1	1	1	1	1		2	1				1	1	25	Ehime
Hiroshima	14	4	9		5		5	3	2	1	2	2	6		3	3	2	5	2	4	2	3	1		78	Hiroshima
Miyagi	4	5	1		3		4	3	5	1	4	1	6	1	3	2		3	2	3	2	2	2		57	Miyagi
Ibaraki	3	3	2				3	2	4	3	2	3	2	1	3	4	1	1	4	4	1	5	1		52	Ibaraki
Kochi	1	7	4		2		1		4	2	1		1	1	1		2	6	1	1		4	5		44	Kochi
Okayama	4	3	4		4		2	1		1			2	1			2	2	4	5	2	1	2		40	Okayama
Osaka	4	1	2		3		2	3	2	1	3	1	3	1	1	1	2		2	4	2		1		39	Osaka
Wakayama	1	1	1		1		1		2	3	3	4	2	2	2	3	3	1		1	3	1	1		36	Wakayama
Gunma	3	7	3		1			2	1	3		1	2	2		1	1	1		2	1	4			35	Gunma
Toyama			1				4	2	4	3		1	1	1	2	3	2			5	1	1			31	Toyama
Shimane	6	3			4			1	2	1	2			1	2	2	2		1	1			2		30	Shimane
Shiga	3	2	1		1		1					1	1	1	1				2	2	2				18	Shiga
Tottori	1		1				1		3	1		1	1	1	1		2	1	1		2				17	Tottori
Kagawa	1	2			1		1	1	1		1					2		2		1					13	Kagawa
Tokushima	2	1					1						1								1		1		7	Tokushima
total	186	181	187	156	157	162	154	173	153	144	136	119	136	107	106	121	114	133	112	136	129	108	111	116	3,337	total

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