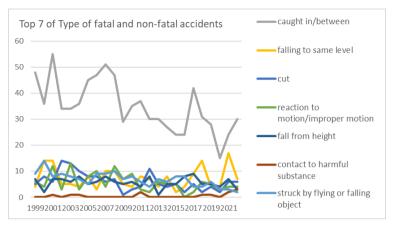
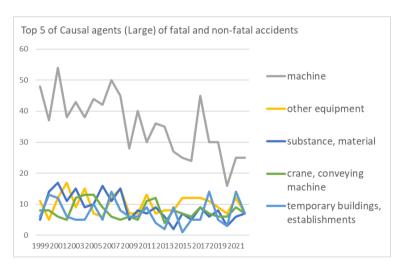
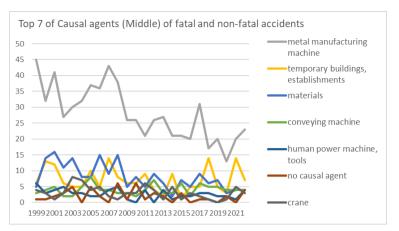
#### Transition of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



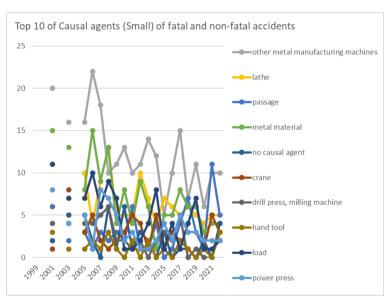
Transition of Top 7 of Type of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



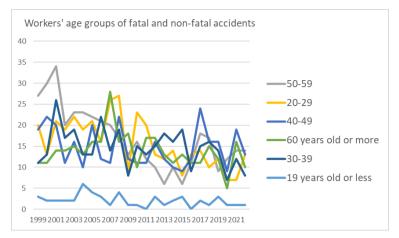
Transition of Top 5 of Causal agents (Large) of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



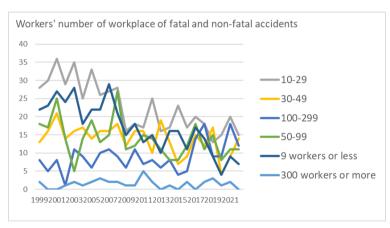
Transition of Top 7 of Causal agents (Middle) of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



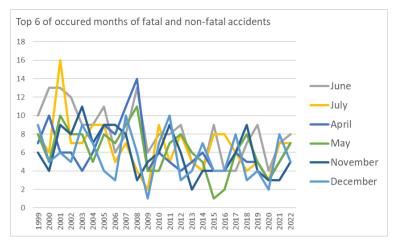
Transition of Top 10 of Causal agents (Small) of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



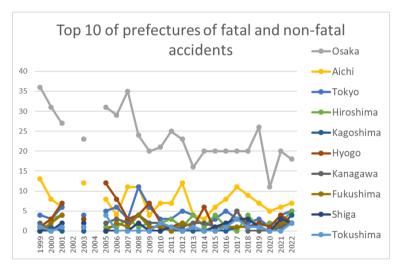
Transition of workers' age groups of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



Transition of workers' number of workplace of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



Transition of Top 6 of occured months of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)



Transition of Top 10 of prefectures of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

#### Transition of Type of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Type of accidents
caught in/between	48	36	55	34	34	36	45	47	51	47	29	35	37	30	30	27	24	24	42	31	28	15	24	30	839	caught in/between
falling to same level	4	14	14	5	5	4	8	3	10	10	5	4	8	7	4	8	2	4	9	14	4	4	17	7	174	falling to same

																										level
cut	5	8	6	14	13	10	8	8	6	7	1	3	4	11	5	4	5	2	5	2	4	2	6	6	145	cut
reaction to motion/improper motion	6	4	12	3	13	3	8	10	4	12	7	9	3	2	6	5	5		2	6	5	3	4	4	136	reaction to motion/improper motion
fall from height	7	2	7	7	6	8	5	6	8	6	5	6	4	8	1	5	5	8	9	5	5	4	7	3	137	fall from height
contact to harmful substance			1		1	1							2							1	1		2	3	12	contact to harmful substance
struck by flying or falling object	9	14	8	9	8	7	5	9	9	10	7	8	6	4	7	6	8	8	4	4	6	3	3	2	164	struck by flying or falling object
crashed by	6	3	5	2	7	8	3	4	4	3	3	1	1	2	1	3	3	5	2	4	6	2	4	2	84	crashed by
crash	3	5	5	6	6	4	5	3	3	4		6	3	5	5	3	5	2	4	4	1	6	1	1	90	crash
contact to high/low- temperature		1	1	2	1		3				1	1	3			1		1	1	1	1	1		1	20	contact to high/low- temperature
collapse	2	1	2	1	2	2	4		3	4	2	2		3	2	1		1	4	1	1	1	1		40	collapse
traffic accident (public road)		1			1	1				1	1		2	2				1	1	1	2				14	traffic accident (public road)
others		1								1		1					1		1	1					6	others
injury to the sole of the foot			1				2														2				5	injury to the sole of the foot
unclassifiable	1	1							1																3	unclassifiable
explosion															1										1	explosion
burst									1																1	burst

drown																										drown
electric shock																										electric shock
fire																										fire
traffic accident																										traffic accident
(others)																										(others)
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

Transition of Causal agents (Large) of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Causal (L) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Causal (L)
machine	48	37	54	38	43	38	44	42	50	45	28	40	30	36	35	27	25	24	45	30	30	16	25	25	855	machine
other equipment	11	5	12	17	9	15	7	6	12	15	7	7	13	7	8	8	12	12	12	11	9	7	12	7	241	other equipment
substance, material	5	14	17	11	15	9	10	16	11	15	5	8	7	9	6	2	7	5	9	6	8	3	6	7	211	substance, material
crane, conveying machine	8	8	6	5	12	13	13	9	6	5	6	5	11	12	4	8	7	6	9	7	6	6	9	7	188	crane, conveying machine
temporary buildings, establishments	6	13	12	6	5	5	10	5	14	8	6	6	9	4	2	9	1	5	5	14	5	3	14	7	174	temporary buildings, establishments
others	3	3	3	3	6	1	5	2	1	6	1	8	1	3	2		4		2	2	1	3		4	64	others
load	10	10	12	3	7	3	7	10	6	10	7	1	1	3	4	8	2	4	1	4	7	1	3	2	126	load
environment		1	1							1	1	1	1		1	1			1	1		2			12	environment
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

# Transition of Causal agents (Middle) of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Causal (M)
metal manufacturing machine	45	32	41	27	30	32	37	36	43	38	26	26	21	26	27	21	21	20	31	17	20	13	20	23	673	metal manufacturing machine
temporary buildings, establishments	6	13	12	6	5	5	10	5	14	8	6	6	9	4	2	9	1	5	5	14	5	3	14	7	174	temporary buildings, establishments
materials	5	14	16	11	14	8	8	15	9	15	5	8	5	9	6	2	7	5	9	6	7	3	4	4	195	materials
conveying machine	3	4	5	2	2	5	8	4	4	3	3	2	4	7	3	3	6	2	6	5	5	4	4	4	98	conveying machine
human power machine,	6	3	4	5	3	3	2	2	4	5	1		4		4	1	2	2	3	3	2	2	1	4	66	human power machine, tools
no causal agent	1	1	2	3	5		5	2		6	1	6	1	3	2		3		1	1		2		4	49	no causal agent
crane	4	3	1	3	8	7	4	5	2	1	3	3	6	4	1	5	1	3	2	1		1	5	3	76	crane
hazards, harmful substances			1		1	1	2	1	2				2								1		2	3	16	hazards, harmful substances
tools	5	2	6	9	5	5	4	3	6	7	5	6	4	6	3	4	6	4	9	7	6	4	9	2	127	tools
load	10	10	12	3	7	3	7	10	6	10	7	1	1	3	4	8	2	4	1	4	7	1	3	2	126	load
general machine	3	5	12	10	10	4	7	5	7	5	1	10	6	5	6	5	4	2	13	11	7	2	5	1	146	general machine

power transmission mechanism			1	1	3	2		1		1		4	3	3	2	1		2	1	1	3	1		1		power transmission
																										mechanism
other equipments,						7	1			1	1	1	1	1	1	3	4	3				1	2	1	28	other equipments, facilities
vehicle	1	1			2	1	1			1			1	1				1	1	1	1	1			14	vehicle
welding equipment				3	1			1	1	1			3					2							12	welding equipment
natural environment		1	1							1	1	1	1		1	1			1	1		2			12	natural environment
other causal agent	2	1			1	1						1					1		1		1				9	other causal agent
unclassifiable		1	1						1			1								1		1			6	unclassifiable
woodworking machine											1			2											3	woodworking machine
kiln, caldron			1															1			1				3	kiln, caldron
electric equipment			1						1	1															3	electric equipment
engine										1										1					2	engine
chemical facilities													1							1					2	chemical facilities
construction machine																										construction machine
mobile silviculture																										mobile

machine																										silviculture
machine																										machine
pressure vessel																										pressure vessel
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

Transition of Causal agents (Small) of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Causal (S) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Causal (S) agents
other metal manufacturing machines			20		16		16	22	18	10	11	13	10	11	14	12	5	10	15	7	11	6	10	10		other metal manufacturing machines
lathe			6		5		10	4	9	13	5	5	5	10	7	4	7	6	5	6	5	4	5	5	126	lathe
passage			6		2		3	1	3	2	3	2	6	1	1	4		1	4	7	3	1	11	5	66	passage
metal material			15		13		8	15	9	13	4	8	4	9	6	1	5	5	8	6	6	3	4	4	146	metal material
no causal agent			2		5		5	2		6	1	6	1	3	2		3		1	1		2		4	44	no causal agent
crane			1		8		3	5	2	1	2	3	5	4	1	5	1	3	2	1		1	5	3	56	crane
drill press, milling			4		4		4	4	5	6	2	2	1	2		2	3	2	5		1			3	50	drill press, milling machine
hand tool			3		1		1	2	1	3	1		2		2		1		2	1		1		3	24	hand tool
load			11		7		7	10	6	9	7	1	1	2	4	8	1	4	1	4	7	1	1	2	94	load
power press			8		4		5	1	8	7	5	2	3	1	1	2	4	2	5	3	3	2	2	2	70	power press
grinding machine, buffing machine			3		1		2	4	3	2	3	4	2	2	3	1	2			1		1	2	2	38	grinding machine, buffing machine
conveyor			1				1	1		1	1					1	3				1		2	2	14	conveyor
harmful substance			1										1								1		1	2	6	harmful substance

ladder		4	3	2	1	3	3	2	3	4	2	1	2	2	3	8	3	3	3	4	1	57	ladder
forklift		2	2	5	2	4	1	1	2	1	4	2	2	3	1	2	4	3	2	1	1	45	forklift
other tools		1	2	1	2	2	3	2	2		3	1	1	4		1	4	1	1	2	1	34	other tools
stairs, landing stage		2		2	4	1	3	1	1				3	1	2	1	4	2		3	1	31	stairs, landing stage
power transmission mechanism		1	3		1		1		4	3	3	2	1		2	1	1	3	1		1	28	power transmission mechanism
other equipment,				1			1	1	1	1	1	1	3	4	3				1	2	1	21	other equipment,
truck		2		2	1			1		1	2	1			1	4	1	1	2		1	20	truck
other temporary buildings, establishments			1			2		1		1							3				1	9	other temporary buildings, establishments
other hazards, harmful substances			1	1	1	1														1	1	6	other hazards, harmful substances
forging pressure hammer					1							1				1					1	4	forging pressure
human power machine							2														1	3	human power machine
injection molding machine		1																			1	2	injection molding
other general power machines		10	8	5	4	5	4		10	5	4	5	5	4	1	9	10	6	1	5		101	other general power machines
working platform, boot board		3	1	2		4	3	1	3	1	2		1		2				2			25	working platform, boot board
human power		1	2	1		3				2		2	1	1	2	1	2	2	1	1		22	human power

hauling equipment																						hauling equipment
slinging tool		1		1		1	1	1	1		1	1	1		1			2		3	15	slinging tool
roll machine (except printingroll machine)				2	1	1					1	1			1	3		1				roll machine (except printingroll machine)
cars, bus, motorcycle			2	1			1			1	1				1	1	1	1	1		11	cars, bus, motorcycle
building, establishment		1	1	2		3							1								8	building, establishment
lumber, bamboo			1					1					1	1		1		1			6	lumber, bamboo
machine/equipment as load		1					1				1			1						2	6	machine/equipment as load
other environments							1			1		1	1			1			1		6	other environments
other powered conveying machines							1			2	1									1	5	other powered conveying machines
high/cold temperature environment		1						1	1								1		1		5	high/cold temperature environment
other causal agent			1						1					1		1		1			5	other causal agent
unclassifiable		1				1			1								1		1		5	unclassifiable
centrifugal machine						1	1	1		1											4	centrifugal machine
arc welding equipment					1		1			1					1						4	arc welding equipment
other welding equipment			1			1				1					1						4	other welding equipment
			 	 	1	11			1	11	11		11	11	11	11	11	11	11	11	 	1

opening					1	1			1		1								4	opening
other materials		1					2		1										4	other materials
mixer, grinder				1											1		1		3	mixer, grinder
industrial robot		1		1										1					3	industrial robot
elevator, lift					1			1	1										3	elevator, lift
kiln, caldron		1											1			1			3	kiln, caldron
transmission		1				1	1												3	transmission
engine							1								1				2	engine
shearing machine											1							1	2	shearing machine
chemical facilities									1						1				2	chemical facilities
circular sawing										1									1	circular sawing
machine										<u> </u>										machine
chamfering																				chamfering
machine, router,								1											1	machine, router,
woodworking																				woodworking
milling machine																				milling machine
other woodworking										1									1	other woodworking
machines	]								]	]										machines
gas welding									1										1	gas welding
equipment																				equipment
roof, beam, haze,																				roof, beam, haze,
crossbeam,										1									1	crossbeam,
principal rafter	<u> </u>		<u> </u>					<u> </u>										<u> </u>		principal rafter
explosive substance						1													1	explosive substance
inflammable																				inflammable

substance				1									1	substance
inflammable gas							1						1	inflammable gas
stone, sand, substance									1				1	stone, sand,
band sawing machine														band sawing machine
wood planer machine														wood planer machine
hollow chisel mortiser, wood borer														hollow chisel mortiser, wood borer
chain saw														chain saw
leveling, transporting or loading machine														leveling, transporting or loading machine
excavating machine														excavating machine
foundation work														foundation work
hardening machine														hardening machine
demolition machine														demolition machine
vehicle for high lift work														vehicle for high lift work
other construction machines														other construction machines
food manufacturing														food manufacturing

machine													machine
printing machine													printing machine
felling machine													felling machine
mobile logging													mobile logging machine
skyline yarding machine													skyline yarding machine
other mobile silviculture machine													other mobile silviculture machine
mobile crane													mobile crane
derrick crane													derrick crane
cargo lifting													cargo lifting appliance
gondola													gondola
lumberyard equipment, logging cableway													lumberyard equipment, logging cableway
simple skyline yarding equipment													simple skyline yarding equipment
other powered crane													other powered crane
railway equipment													railway equipment
loader													loader
straddle carrier													straddle carrier

rough terrain hauler													rough terrain hauler
railway vehicle													railway vehicle
other vehicles													other vehicles
boiler													boiler
pressure vessel													pressure vessel
other pressure vessels													other pressure vessels
industrial dryer													industrial dryer
other kiln, caldron													other kiln, caldron
electric power													electric power
other electrical equipment													other electrical equipment
human power cranes													human power cranes
scaffolding													scaffolding
timbering													timbering
radiation													radiation
natural ground,													natural ground, rock
standing tree													standing tree
water													water
abnormal environment													abnormal environment

total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total	
	III -	11	II.		11	11 -	11.	11.		/ ' ' I'	íl i		11				11 -	11 -	11 -	11	11	II	11	11 -	'	1	

## Transition of workers' age groups of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Age
50-59	27	30	34	20	23	23	22	21	20	17	13	16	12	10	6	10	6	11	18	17	9	12	14	14	405	50-59
20-29	20	13	21	19	22	19	21	16	26	27	9	23	20	13	12	14	8	13	14	10	12	7	7	13	379	20-29
40-49	19	22	20	11	16	10	20	12	11	22	12	11	11	16	12	10	9	12	24	16	16	9	19	13	353	40-49
60 years old or	11	11	14	14	15	13	16	16	28	16	18	10	17	17	13	11	13	11	11	15	12	5	16	10	333	60 years old or
more									20												12					more
30-39	11	13	26	17	19	13	13	22	14	19	8	15	13	15	18	16	19	9	15	16	14	7	12	8	352	30-39
19 years old or less	3	2	2	2	2	6	4	3	1	4	1	1		3	1	2	3		2	1	3	1	1	1	49	19 years old or less
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

## Transition of workers' number of workplace of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Workers scale
10-29	28	30	36	29	35	25	33	26	27	28	16	18	17	25	16	17	23	17	20	18	13	15	20	15	547	10-29
30-49	13	16	21	14	16	17	14	16	16	18	12	16	16	10	19	13	7	9	15	12	17	4	9	14	334	30-49
100-299	8	5	8	1	11	9	6	10	11	9	6	11	7	8	6	8	4	5	14	18	9	9	18	12	213	100-299
50-99	18	17	25	14	5	14	19	13	15	27	11	12	15	14	11	8	8	12	18	11	15	8	11	11	332	50-99
9 workers or less	22	23	27	24	28	18	22	22	29	21	15	18	13	15	10	16	16	11	17	14	9	4	9	7	410	9 workers or less
300 workers or	2			1	2	1	2	3	2	2	1	1	5	2		1		2		2	2	1	2		35	300 workers or
more				<u> </u>				3			'	<u>'</u>				'									33	more
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

## Transition of occured months of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Month	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Month
June	10	13	13	12	9	9	11	6	8	13	6	8	8	9	5	4	9	4	4	7	9	4	7	8	196	June
July	8	6	16	7	7	9	9	5	7	4	2	9	5	8	5	4	8	8	6	4	5	3	7	7	159	July
April	7	10	6	6	4	6	9	8	11	14	4	6	5	4	5	6	4	4	6	5	5	3	5	7	150	April
May	8	5	10	8	8	5	8	7	9	11	4	4	7	8	6	5	1	2	6	8	5	3	5	7	150	May
November	6	4	9	8	11	7	9	9	8	3	5	6	9	6	2	4	4	4	6	9	4	3	3	5	144	November
December	9	5	6	5	9	7	4	3	10	6	1	7	10	3	4	7	4	4	8	3	4	2	8	5	134	December
March	13	10	12	8	10	11	11	7	6	14	5	6	6	6	8	5	5	4	6	6	7	4	5	4	179	March
September	9	9	11	6	12	6	9	11	12	8	6	3	4	6	8	5	8	4	4	6	6	6	8	4	171	September
January	4	5	11	5	10	6	4	5	9	8	7	5	5	9	5	5	5	7	13	6	4		2	4	144	January
February	10	6	7	8	6	8	6	9	9	8	10	7	3	6	3	7	4	6	7	8	8	6	4	3	159	February
October	4	8	10	5	6	6	8	15	5	9	7	5	6	2	4	8	3	7	8	9	2	1	7	3	148	October
August	3	10	6	5	5	4	8	5	6	7	4	10	5	7	7	3	3	2	10	4	7	6	8	2	137	August
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

## Transition of prefectures of fatal and non-fatal accidents in 011202 screw products in Japan (1999-2022)

Prefecture	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total	Prefecture
Osaka	36	31	27		23		31	29	35	24	20	21	25	23	16	20	20	20	20	20	26	11	20	18	516	Osaka
Aichi	13	8	6		12		8	4	11	11	4	7	7	12	4	3	6	8	11	9	7	5	6	7	169	Aichi
Tokyo	4	3	6		4		5	6	3	11	6	3	3	5	4	1	3	5	3	2	3	1	4	5	90	Tokyo
Hiroshima	1	3	4		3		1	1	3	1	2	2	3	1	4	1	4	1		4	1	2	2	5	49	Hiroshima
Kagoshima		1										2							1	1	1		1	4	11	Kagoshima
Hyogo	1	3	7		3		12	8	3	4	7	2	1	2	1	6		1	5	1	2	1	4	2	76	Hyogo

Kanagawa	2		1	1		2	3	2	4	2	2		1	2	2	1	1	5				1	2	34	Kanagawa
Fukushima		2	4	1			2	1	4	1	1		2	1		1	1	1	1	1		2	2	28	Fukushima
Shiga			2	2					2			1		1		1	2	3	3	1		3	2	23	Shiga
Tokushima	1		1	1		4					2	1		1			1	3	1	1			2	19	Tokushima
Toyama				1			1		1		1				3						1	1	2	11	Toyama
Saitama	3	4	14	10	0	8	8	3	7	2	4	3	5	5	2	5	1	1	4	2		6	1	98	Saitama
Nagasaki	2	2	2	1			2	2	2	1	4	4	2	1	1		4	4	3	1	1	2	1	42	Nagasaki
Fukuoka	1	2	1	2		2	3		2	3	3		2		2	3	2	1	1				1	31	Fukuoka
Niigata		3	3	1		3	2	1	3		2	3		2	2		1	1		1	1		1	30	Niigata
Okayama	2	1		1		1		1	2				1		1		1	1			1	2	1	16	Okayama
Yamagata			1			2	1	1				1										2	1	9	Yamagata
Nagano			1			1								3								1	1	7	Nagano
Kagawa	1							1				1		1		1			1				1	7	Kagawa
Shizuoka	6	4	3	4		2	3	10	3	3	2	6	3	3	1	2		3	3	5	7	1		74	Shizuoka
Kyoto	2	1	6	4		4	4	6	2	1	1	5	2		5		1	2	3	1	4	1		55	Kyoto
Gifu	2	6	5	6		2		5	3		2		3		3	2	1	2	2	2	1	1		48	Gifu
Chiba		2	4	2				3	7	2	1	1	1	2	1	2			2	1				31	Chiba
Nara		5	2	2		1		2				1	1					7	3	5	1	1		31	Nara
Ibaraki	2	2	2	1			2	1		1	2			3		3		1	2			3		25	Ibaraki
Mie		2	2	1			1		2	1	1	2	3	4	1		1	1	1		1			24	Mie
Wakayama		1	2	3		1		1	2			1	1	1		1	2	2	2	2	1			23	Wakayama
Ishikawa	2		1	2		2	2	1	2		2			1	1							1		17	Ishikawa
Saga	2		1	1			1		1	2		1	1			1	2		1	1		2		17	Saga

Fukui	1		3								1	1	1			3			1	3					14	Fukui
Miyagi	1	1			2		1				1	4	1	1					1						13	Miyagi
Yamaguchi	1	1	1							1		2	1		1				1	1		1			11	Yamaguchi
Yamanashi		1	1				1	1	1			1			1	1			1		1				10	Yamanashi
Tochigi	1	1						2									1		2	1			1		9	Tochigi
Gunma			1		1		1	1		1		1				2					1				9	Gunma
Tottori		1	1		1		1	1	2	1						1									9	Tottori
Miyazaki	1		2					1														1	1		6	Miyazaki
lwate	1													1			1								3	lwate
Ehime									1	1															2	Ehime
Kumamoto	2																								2	Kumamoto
Hokkaido								1																	1	Hokkaido
Aomori											1														1	Aomori
Akita					1																				1	Akita
Oita										1															1	Oita
Okinawa														1											1	Okinawa
Shimane																										Shimane
Kochi																										Kochi
total	91	91	117	83	97	84	96	90	100	105	61	76	73	74	62	63	58	56	84	75	66	41	69	59	1,871	total

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