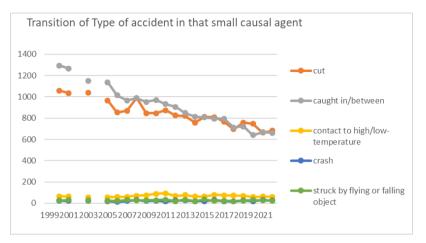
## Transition of fatal & non-fatal accident (Type of accident) in small causal agent of food manufacturing machine in 1999-2022



Transition of fatal & non-fatal accident (Type of accident) in small causal agent of food manufacturing machine in 1999-2022

Transition of fatal & non-fatal accident (Type of accident) in small causal agent of food manufacturing machine in 1999-2022

Type of accident	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
cut		1,059	1,036		1,038		965	852	868	989	845	845	873	826	820	759	812	809	768	696	758	746	664	681	17,709
caught in/between		1,294	1,267		1,148		1,136	1,015	967	987	951	971	932	907	849	814	807	795	795	713	721	641	667	660	19,037
contact to high/low- temperature		66	62		54		56	58	60	69	75	88	94	67	77	62	62	79	75	72	70	59	62	61	1,428
crash		23	22		23		20	12	22	31	21	24	17	25	26	19	19	30	20	16	27	19	31	26	473
struck by flying or falling object		27	30		26		24	22	31	25	28	28	32	19	34	18	36	21	24	19	23	30	27	23	547

crashed by	22	22	19	31	11	14	20	16	10	16	17	17	10	17	10	18	17	17	18	22	13	357
reaction to motion/improper motion	6	10	6	13	8	11	9	9	4	7	11	10	10	10	8	17	20	11	9	9	13	211
falling to same	7	9	7	11	9	12	12	7	6	7	16	6	10	6	7	15	16	16	8	8	11	206
fall from height	13	6	16	7	8	6	4	11	8	8	9	5	9	8	7	8	6	10	15	6	7	177
collapse	2	5	6		2	4	4	3	6	2	2	4	8	5	5	4	5	4		5	5	81
injury to the sole		2		1							2		1	1						1	2	10
electric shock	3	3	2	1		1	1		1	1		2			4		4		1		1	25
explosion			1	1	5	1					1	1	1						1			12
others	2				1	2			1	1		1					1					9
contact to harmful substance		1				1									2		2	1	1			8
fire		1			1	1							2				1			1		7
burst							1	1		1				1	1							5
drown										1												1
traffic accident (public road)	1																					1
traffic accident (others)			1																			1

un	classifiable				1																		1
tot	al	2,525	2,476	2,347	2,267	2,004	2,001	2,152	1,967	1,992	1,992	1,902	1,852	1,723	1,784	1,778	1,744	1,588	1,658	1,548	1,503	1,503	40,306

Data source: <a href="https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.html">https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.html</a> MHLW, Japan

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