

Industrial accidents in meat/dairy products in Japan in 1999-2020

meat/dairy products industry Code No.010101

Type of accidents in meat/dairy products in 1999-2020

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
fall from height	67	65	61	67	71	83	61	82	66	80	66	76	76	64	59	75	57	68	69	75	69	78
falling to same level	199	189	213	201	208	215	198	230	215	252	232	245	259	252	244	240	252	252	260	266	279	299
crash	36	32	30	28	54	29	33	46	39	51	49	44	29	22	45	39	41	50	37	41	50	55
struck by flying or falling object	54	57	55	52	51	49	51	48	54	45	34	52	55	43	53	51	43	45	46	41	46	43
collapse	10	13	15	13	25	10	14	15	12	10	15	11	12	13	10	13	12	19	17	13	13	15
crashed by	33	34	34	35	36	30	32	23	34	27	40	28	30	32	29	34	32	26	20	38	33	28
caught in/between	245	231	218	224	236	225	208	195	197	182	187	199	185	158	164	164	183	162	163	179	177	150
cut	299	289	267	219	258	217	261	234	217	243	241	219	209	214	193	177	197	150	181	177	186	158
injury to the sole of the foot	1	1	1	1	0	1	0	1	3	0	0	1	0	1	0	0	1	0	1	0	2	0

total	1,090	1,050	996	952	1,082	983	994	1,010	973	1,019	1,000	1,018	998	945	944	954	977	907	948	996	1,007	996
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Causal agents (middle) of industrial accidents in meat/dairy products in 1999-2020

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine	0	1	0	-	0	1	1	0	0	0	1	0	0	0	0	1	0	0	2	2	1	1
power transmission mechanism	9	10	3	7	7	6	10	3	8	8	5	6	6	7	6	5	5	5	2	11	2	6
woodworking machine	1	2	3	1	3	3	2	1	1	3	1	0	1	0	2	0	1	0	0	1	1	0
construction machine	1	1	0	2	0	1	0	1	0	1	3	1	0	0	0	0	0	0	0	0	2	1
metal manufacturing machine	18	4	5	5	2	1	4	2	2	1	2	1	0	1	0	2	0	0	0	4	1	3
general machine	269	294	262	254	272	239	257	219	210	227	212	198	217	193	181	163	204	174	190	193	201	173
mobile silviculture machine																	0	0	0	0	1	0
crane	5	11	3	2	7	2	4	6	1	2	4	4	6	3	2	3	4	1	2	4	3	1

elevator, lift			1		2		1	2	1	1	2	2	4	0	1	3	4	1	0	2	1	1
cargo lifting appliance			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
gondola			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
lumberyard equipment, logging cableway			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
simple skyline yarding equipment																	0	0	0	0	0	0
other powered crane			2		3		1	2	0	0	1	1	2	1	1	0	0	0	0	1	0	0
truck			22		19		20	20	21	10	21	20	15	20	15	27	16	14	16	21	20	24
forklift			27		35		10	20	19	17	23	12	14	15	19	20	17	13	14	16	12	14
railway equipment			1		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
conveyor			25		40		36	29	31	31	27	32	24	25	26	23	16	15	23	15	26	26
loader			0		0		0	0	0	0	0	0	1	0	0	0	0	0	1	0	0	1
straddle carrier			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
rough terrain hauler			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other powered conveying machines			1		6		0	4	3	2	4	8	5	6	3	0	0	1	2	2	1	3

lumber, bamboo			4		2		4	0	3	1	0	2	2	2	3	1	1	0	2	1	5	1
stone, sand, substance			1		0		0	1	0	0	0	1	0	1	0	0	0	0	0	0	1	0
other materials			17		14		15	24	13	10	20	18	17	12	23	17	18	19	16	10	13	17
load			60		82		57	63	56	46	55	66	77	69	61	70	52	60	63	65	65	50
machine/equipment as load			3		4		0	2	1	6	3	1	1	1	2	3	5	2	2	1	5	0
natural ground, rock			0		2		0	0	1	0	1	0	0	0	0	0	0	0	0	2	0	0
standing tree			0		0		0	0	0	0	0	0	2	0	0	1	0	0	0	0	0	0
water			1		2		1	3	4	0	0	1	8	0	2	0	0	0	0	2	1	1
abnormal environment			0		0		0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0
high/cold temperature environment			3		4		5	5	4	4	5	8	4	4	6	7	6	4	9	12	5	11
other environments			22		6		15	13	12	10	20	12	20	22	21	17	16	19	12	17	12	13
other causal agent			24		17		19	18	20	16	16	14	12	10	10	29	17	16	21	18	18	44
no causal agent			15		26		23	29	23	28	30	31	26	32	30	39	36	29	42	35	48	40
unclassifiable			3		2		3	1	2	1	2	1	3	3	1	1	1	3	1	2	1	0

total			996	1,082	994	1,010	973	1,019	1,000	1,018	998	945	944	954	977	907	948	996	1,007	996
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Workers age of industrial accidents in meat/dairy products in 1999-2020

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
19 years old or less	28	29	24	31	32	25	36	24	16	19	25	24	21	13	25	16	13	14	12	18	22	21
20-29	183	154	184	167	171	151	153	145	144	148	144	159	150	128	134	112	130	111	131	143	143	144
30-39	147	146	138	142	176	153	148	163	168	152	172	171	162	158	175	152	153	134	136	141	144	139
40-49	251	257	224	191	209	201	213	207	180	177	183	192	172	169	188	199	197	175	187	202	197	185
50-59	363	347	316	304	363	336	348	337	321	337	300	294	292	294	251	279	267	245	243	224	254	229
60 years old or more	118	117	110	117	131	117	96	134	144	186	176	178	201	183	171	196	217	228	239	268	247	278
total	1,090	1,050	996	952	1,082	983	994	1,010	973	1,019	1,000	1,018	998	945	944	954	977	907	948	996	1,007	996

Workers' number of workplace of industrial accidents in meat/dairy products in 1999-2020

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
9 workers or less	94	100	75	81	87	92	71	67	60	62	46	53	57	49	35	36	40	41	52	36	41	44
10-29	187	201	187	180	200	156	182	154	133	146	177	140	155	117	121	123	123	95	129	143	124	97

Chiba	42	41	24		39		36	37	55	28	27	36	47	37	35	35	44	28	40	57	40	32
Tokyo	18	22	15		19		19	27	10	15	18	19	19	16	19	11	22	9	15	22	10	13
Kanagawa	33	22	16		29		34	36	29	37	36	41	38	36	33	42	33	30	23	28	41	42
Niigata	23	17	24		33		24	24	21	31	35	22	23	19	23	26	23	19	29	31	21	38
Toyama	9	4	7		9		5	10	11	7	2	4	8	9	6	8	3	8	5	2	2	1
Ishikawa	5	10	12		7		8	7	6	11	6	9	8	7	3	7	3	5	9	2	8	4
Fukui	1	3	3		7		2	4	2	4	4	2	4	3	1	4	2	4	3	4	9	3
Yamanashi	3	6	2		4		1	5	5	2	7	5	4	6	8	6	6	7	9	5	11	5
Nagano	12	16	9		10		12	23	9	10	21	11	9	10	9	10	15	21	6	14	16	18
Gifu	29	19	23		12		14	9	10	12	11	13	12	8	6	15	16	9	12	10	18	22
Shizuoka	26	28	23		32		29	25	17	27	27	24	23	21	34	26	26	32	34	31	28	19
Aichi	33	32	33		31		41	31	28	41	23	41	50	33	34	29	47	34	45	34	30	37
Mie	13	23	14		21		11	15	19	9	25	12	15	12	16	18	8	17	12	17	19	12
Shiga	2	4	10		6		0	4	1	3	5	4	4	1	3	2	1	2	1	1	5	5
Kyoto	10	11	13		14		16	9	18	9	9	10	13	15	9	4	10	10	13	9	11	14
Osaka	28	26	27		44		25	26	35	47	38	33	37	26	17	29	37	29	35	42	38	35
Hyogo	35	34	28		29		28	37	45	52	40	30	29	37	38	40	39	37	37	51	50	44
Nara	2	0	2		1		1	0	0	1	2	1	0	1	1	1	1	1	1	6	1	3
Wakayama	10	7	2		5		4	4	9	5	6	5	2	4	1	1	5	2	3	0	0	0

Tottori	7	9	5		6		5	5	7	11	6	11	4	4	7	8	11	9	6	4	5	5
Shimane	4	6	3		3		2	0	2	2	1	1	3	1	0	2	1	1	0	2	1	1
Okayama	16	11	13		20		15	9	20	14	20	14	10	8	18	18	20	13	11	10	18	47
Hiroshima	27	15	20		18		29	20	19	17	19	20	19	25	22	20	18	18	18	17	16	18
Yamaguchi	10	10	14		19		19	9	10	19	17	20	12	18	17	19	15	11	14	19	13	14
Tokushima	23	23	17		20		23	18	15	19	17	18	14	16	17	8	20	17	14	13	15	19
Kagawa	12	17	13		18		10	12	9	7	6	8	19	10	8	10	7	5	7	5	8	4
Ehime	16	19	20		17		12	13	11	8	20	9	20	21	24	15	25	11	15	9	7	19
Kochi	7	5	3		0		5	3	4	9	2	5	1	1	2	4	3	8	4	1	7	5
Fukuoka	38	48	44		41		23	43	39	40	36	44	36	23	29	36	28	32	28	36	30	33
Saga	24	19	24		23		27	22	24	23	12	11	20	14	26	21	20	27	23	22	26	19
Nagasaki	26	17	21		13		18	18	10	16	25	33	17	28	13	32	22	19	20	23	17	12
Kumamoto	51	28	34		45		39	44	32	27	26	29	41	30	42	27	34	27	28	43	39	35
Oita	11	4	14		8		6	9	6	2	6	5	4	3	5	4	2	3	4	3	5	1
Miyazaki	57	77	58		45		46	39	42	53	49	85	77	47	52	41	35	41	32	37	52	39
Kagoshima	74	77	87		77		84	63	62	56	56	54	51	71	60	56	59	49	61	64	64	56
Okinawa	20	18	13		13		9	11	18	8	16	10	12	16	12	13	10	10	12	11	19	18
total	1,090	1,050	996		1,082		994	1,010	973	1,019	1,000	1,018	998	945	944	954	977	907	948	996	1,007	996

Industrial accidents mean fatal and non-fatal injuries with work absence of 4 days and more. Data of 2011 year include Industrial accidents caused by Great East Japan Earthquake in 2011.

Data sources: <https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.htm> (MHLW, Japan)

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Fatal accidents in meat/dairy products in Japan in 1999-2020

meat/dairy products industry Code No.010101

Type of fatal accidents in meat/dairy products in 1999-2020

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
fall from height	0	2	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1	1	1	1	0
falling to same level	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
crash	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
struck by flying or falling object	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
collapse	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
crashed by	0	0	0	0	0	0	1	3	0	0	1	0	0	0	1	0	0	0	0	0	0	0

others	0	0	0	0	0	0	1	0	0	0	0	0	3	0	0	0	0	0	0	0	2	0
unclassifiable	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	4	1	3	2	3	5	7	1	4	5	1	10	4	1	3	0	3	2	1	4	1

Causal agents (middle) of fatal accidents in meat/dairy products in 1999-2020

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power transmission mechanism	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
woodworking machine	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
construction machine	0	0	0	1	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	1	1
metal manufacturing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
general machine	1	1	0	1	1	0	1	0	0	0	1	0	0	0	0	0	0	0	0	0	1	0
mobile silviculture machine																	0	0	0	0	0	0
crane	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0	1	0	0	0
conveying machine	0	1	1	1	0	2	1	2	0	2	1	1	1	0	0	2	0	0	0	0	0	0

hammer																							
shearing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other metal manufacturing machines	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
centrifugal machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
mixer, grinder	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
roll machine (except printingroll machine)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
injection molding machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
food manufacturing machine	0	0	0	0	1	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	1	0
printing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
industrial robot	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other general power machines	1	1	0	1	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
felling machine																	0	0	0	0	0	0	0
mobile logging machine																	0	0	0	0	0	0	0

unclassifiable	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	4	1	3	2	3	5	7	1	4	5	1	10	4	1	3	0	3	2	1	4	1

Workers age of fatal accidents in meat/dairy products in 1999-2020

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
19 years old or less	0	0	0	1	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
20-29	0	1	0	1	0	1	3	0	1	0	1	1	0	1	0	0	0	0	0	0	1	0
30-39	0	0	0	0	0	0	0	3	0	1	0	0	1	0	0	0	0	0	1	0	0	0
40-49	0	1	0	0	0	0	1	1	0	0	1	0	4	1	0	1	0	0	0	0	2	0
50-59	0	0	1	0	2	1	0	1	0	1	3	0	3	2	0	1	0	2	1	1	0	1
60 years old or more	1	2	0	1	0	1	1	1	0	2	0	0	2	0	1	1	0	1	0	0	1	0
total	1	4	1	3	2	3	5	7	1	4	5	1	10	4	1	3	0	3	2	1	4	1

Workers' number of workplace of fatal accidents in meat/dairy products in 1999-2020

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
9 workers or less	0	2	0	0	0	1	1	1	0	3	0	0	0	0	0	0	0	1	0	0	0	0
10-29	0	0	1	0	0	0	0	1	0	0	1	0	4	1	0	2	0	0	0	0	1	1
30-49	1	0	0	0	0	0	1	1	0	0	1	0	5	1	0	1	0	0	0	0	0	0

Okayama	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Hiroshima	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Yamaguchi	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Tokushima	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Kagawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ehime	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kochi	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Fukuoka	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Saga	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Nagasaki	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kumamoto	0	0	0	0	0	0	0	1	0	0	1	0	0	0	0	0	0	0	0	0	1	0
Oita	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Miyazaki	0	0	0	1	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kagoshima	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Okinawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	4	1	3	2	3	5	7	1	4	5	1	10	4	1	3	0	3	2	1	4	1

Data sources: <https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.htm> (MHLW, Japan)

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