Industrial accidents in soft drinks in Japan in 1999-2020

soft drinks industry Code No.010106

Type of accidents in soft drinks in 1999-2020

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
fall from height	17	19	14	17	17	21	16	19	21	15	20	12	14	21	13	10	16	16	13	17	22	11
falling to same level	23	22	25	20	27	28	15	21	31	24	19	27	23	23	21	18	17	21	16	27	16	12
crash	5	7	6	5	5	6	10	7	9	10	6	6	9	5	6	4	7	5	5	6	6	2
struck by flying or falling object	6	6	6	8	3	5	7	4	7	3	3	7	2	9	1	4	4	3	2	6	7	4
collapse	2	3	3	5	1	2	0	4	2	2	4	2	2	3	1	1	0	4	2	2	0	0
crashed by	5	3	8	10	7	6	5	4	10	5	3	5	5	2	4	3	5	6	2	8	4	5
caught in/between	40	43	37	37	35	38	38	33	30	31	30	23	27	10	30	23	20	20	28	22	22	29
cut	11	12	10	9	5	6	6	9	8	6	2	8	6	10	5	5	3	7	3	6	2	5
injury to the sole of the foot	1	0	0	-	0	-	0	0	0	1	0	0	0	1	0	0	0	0	0	0	0	0
drown	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
contact to high/low-temperature	19	15	4	11	15	9	13	12	16	15	7	7	7	4	7	5	7	7	10	8	12	8
contact to harmful substance	2	5	3	3	1	3	3	2	3	2	3	0	3	2	0	4	1	2	5	3	1	4
electric shock	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
explosion	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
burst	0	1	1	-	1	-	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
fire	0	0	0	-	0	-	0	0	0	0	0	0	0	1	0	0	1	0	0	0	0	0
traffic accident (public road)	3	4	0	4	1	2	0	4	3	2	0	1	1	2	0	3	0	2	0	0	2	3
traffic accident (others)	0	0	0	-	0	-	0	0	0	1	0	0	1	0	0	0	0	0	0	0	0	0
reaction to motion/improper motion	11	12	16	14	7	7	11	8	11	8	8	8	8	15	13	12	8	14	11	13	10	20
others	0	0	0	-	0	-	1	0	0	1	0	0	0	0	0	1	1	1	1	1	0	1

unclassifiable	0	0	0	-	0	-	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
total	145	152	133	143	125	133	125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Causal agents (middle) of industrial accidents in soft drinks in 1999-2020

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power transmission mechanism	1	2	3	1	1	1	1	2	2	3	4	1	3	0	2	1	1	1	1	1	1	2
woodworking machine	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
construction machine	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
metal manufacturing machine	1	1	0	1	0	-	1	0	0	0	0	2	0	1	0	0	1	1	1	1	1	0
general machine	29	31	27	29	25	26	27	19	25	20	13	17	15	15	22	10	18	12	12	15	18	18
mobile silviculture machine																	0	0	0	0	0	0
crane	2	1	2	1	1	1	1	2	0	0	3	1	1	1	2	1	2	1	1	1	2	2
conveying machine	23	24	21	25	28	19	19	18	24	15	19	15	22	9	15	18	6	17	20	16	10	11
vehicle	3	2	0	2	2	2	1	4	3	3	0	1	1	2	0	3	1	2	0	0	2	4
pressure vessel	2	3	0	2	2	-	3	2	2	0	1	0	1	2	0	2	0	0	2	0	2	0
chemical facilities	0	0	1	2	1	1	0	0	0	1	0	0	0	0	0	1	0	0	1	0	1	1
welding equipment	0	0	0	-	0	1	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron	2	0	0	-	0	2	0	0	1	1	1	0	0	0	0	0	0	0	0	0	0	0
electric equipment	1	0	0	-	0	1	0	0	1	0	0	0	0	0	1	0	0	1	2	0	0	0
human power machine, tools	5	8	5	6	3	3	1	6	5	5	3	0	1	0	1	3	2	2	1	3	2	4
tools	9	8	10	12	13	15	13	18	17	14	8	12	10	15	12	11	10	13	10	13	15	11
other equipments, facilities	8	5	5	10	6	4	9	13	11	9	7	8	8	5	7	5	7	3	5	8	4	4
temporary buildings,	32	32	28	26	26	32	29	25	32	30	29	29	25	31	19	17	26	24	19	29	30	19

establishments																						
hazards, harmful substances	6	8	3	4	2	4	4	2	6	3	1	1	5	4	2	3	2	2	4	3	0	5
materials	4	6	9	5	4	3	2	3	3	3	5	2	4	3	2	1	2	8	3	4	0	3
load	11	13	11	10	2	10	6	4	10	8	5	7	6	10	5	5	4	9	5	11	9	6
natural environment	1	3	3	-	2	5	1	4	2	3	2	4	3	2	5	2	3	7	3	6	5	2
other causal agent	1	1	1	1	1	1	1	2	3	3	1	2	1	1	0	0	2	0	2	1	0	0
no causal agent	4	4	4	6	6	2	6	3	4	5	3	4	2	6	6	10	2	5	6	7	2	13
unclassifiable	0	0	0	-	0	-	0	0	0	0	0	1	0	1	0	0	0	0	0	0	0	0
total	145	152	133	143	125	133	125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Causal agents (small) of industrial accidents in soft drinks in 1999-2020

Causal (S) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power transmission mechanism			3		1		1	2	2	3	4	1	3	0	2	1	1	1	1	1	1	2
circular sawing machine			0		0		0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
band sawing machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
wood planer machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hollow chisel mortiser, wood borer			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chamfering machine, router, woodworking milling machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chain saw			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other woodworking machines			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
leveling, transporting or loading machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
excavating machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

foundation work machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hardening machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
demolition machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
vehicle for high lift work			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other construction machines			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
lathe			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
drill press, milling machine			0		0		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
grinding machine, buffing machine			0		0		0	0	0	0	0	1	0	1	0	0	0	0	0	1	0	0
power press			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
forging pressure hammer			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
shearing machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other metal manufacturing machines			0		0		1	0	0	0	0	0	0	0	0	0	1	1	1	0	1	0
centrifugal machine			0		0		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
mixer, grinder			0		1		0	1	0	0	1	0	2	0	0	0	0	0	0	2	0	0
roll machine (except printingroll machine)			1		1		2	2	0	0	0	0	0	0	0	0	0	0	0	0	0	1
injection molding machine			1		1		1	0	0	0	0	0	0	1	1	0	1	0	0	1	1	1
food manufacturing machine			10		7		9	9	7	11	3	4	1	5	7	3	6	5	5	0	7	3
printing machine			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
industrial robot			0		0		1	1	0	1	0	0	0	0	0	0	1	0	1	0	0	1
other general power machines			15		15		14	6	18	8	9	12	12	9	14	7	10	7	6	12	10	11
felling machine																	0	0	0	0	0	0
mobile logging machine																	0	0	0	0	0	0
skyline yarding																						

machine																	0	0	0	0	0	0
other mobile silviculture machine																	0	0	0	0	0	0
crane			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
mobile crane			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
derrick crane			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
elevator, lift			2		1		1	0	0	0	1	1	1	0	1	1	2	1	1	1	2	0
cargo lifting appliance			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
gondola			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
lumberyard equipment, logging cableway			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
simple skyline yarding equipment																	0	0	0	0	0	0
other powered crane			0		0		0	2	0	0	2	0	0	1	1	0	0	0	0	0	0	1
truck			1		5		1	2	2	1	2	2	4	1	1	0	1	2	3	2	0	0
forklift			6		11		6	4	15	8	8	7	9	4	7	8	3	4	4	7	2	5
railway equipment			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
conveyor			13		9		11	12	6	5	8	4	8	4	7	9	2	9	13	7	7	6
loader			0		0		0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
straddle carrier			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
rough terrain hauler			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other powered conveying machines			1		3		1	0	1	0	1	2	1	0	0	1	0	2	0	0	1	0
cars, bus, motorcycle			0		2		1	3	3	3	0	1	1	2	0	3	1	2	0	0	2	4
railway vehicle			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other vehicles			0		0		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
boiler			0		0		0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
pressure vessel			0		2		2	1	0	0	0	0	0	2	0	1	0	0	2	0	2	0
other pressure vessels			0		0		1	0	1	0	1	0	1	0	0	1	0	0	0	0	0	0
chemical facilities			1		1		0	0	0	1	0	0	0	0	0	1	0	0	1	0	1	1
gas welding			0		0		0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0

equipment																						
arc welding equipment			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other welding equipment			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron			0		0		0	0	1	1	1	0	0	0	0	0	0	0	0	0	0	0
industrial dryer			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other kiln, caldron			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
transmission			0		0		0	0	0	0	0	0	0	0	1	0	0	0	2	0	0	0
electric power facilities			0		0		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
other electrical equipment			0		0		0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
human power cranes			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
human power hauling equipment			2		1		1	4	2	4	2	0	0	0	0	2	2	0	1	2	2	1
human power machine			0		0		0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
hand tool			3		2		0	2	2	1	1	0	1	0	1	1	0	2	0	1	0	3
ladder			7		6		6	4	11	11	7	6	6	10	6	4	5	7	4	8	6	6
slinging tool			0		0		1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other tools			3		7		6	13	6	3	1	6	4	5	6	7	5	6	6	5	9	5
other equipment, facilities			5		6		9	13	11	9	7	8	8	5	7	5	7	3	5	8	4	4
scaffolding			0		0		0	0	0	0	0	0	1	0	0	1	0	0	1	0	0	0
timbering			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
stairs, landing stage			5		5		7	4	6	8	4	3	4	5	1	5	7	2	2	5	8	7
opening			1		0		2	0	0	0	0	0	0	3	1	0	0	0	1	0	0	0
roof, beam, haze, crossbeam, principal rafter			1		0		0	0	0	0	0	0	0	1	0	0	2	0	0	0	0	0
working platform, boot board			5		6		5	5	4	0	4	6	3	3	4	3	2	2	3	1	5	2
passage			12		9		6	7	14	14	13	10	9	10	10	5	9	15	10	14	10	6
building, establishment			1		2		6	5	5	2	2	8	5	4	3	2	1	2	2	3	4	2

other temporary buildings, establishments			3		4		3	4	3	6	6	2	3	5	0	1	5	3	0	6	3	2
explosive substance			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
inflammable substance			0		0		1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
inflammable gas			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
harmful substance			2		1		2	1	4	2	0	0	4	2	0	2	1	0	2	1	0	2
radiation			0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other hazards, harmful substances			1		1		1	1	2	1	1	1	1	1	2	1	1	2	2	2	0	3
metal material			4		0		0	2	0	1	1	0	1	1	1	1	0	2	0	2	0	0
lumber, bamboo			0		0		0	0	2	0	1	0	0	0	0	0	0	0	0	0	0	0
stone, sand, substance			1		0		0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
other materials			4		4		2	1	1	2	3	2	3	2	1	0	1	6	3	2	0	3
load			10		2		5	4	9	8	5	7	6	10	5	5	4	9	5	11	9	6
machine/equipment as load			1		0		1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
natural ground, rock			0		0		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
standing tree			0		0		0	0	0	0	0	0	1	0	0	0	0	2	0	0	1	0
water			0		2		0	0	0	1	0	0	0	0	0	0	1	0	1	0	2	0
abnormal environment			0		0		0	0	0	0	2	0	0	0	0	0	0	1	0	0	0	0
high/cold temperature environment			1		0		1	2	2	1	0	2	0	1	3	1	1	2	0	2	2	1
other environments			2		0		0	1	0	1	0	2	2	1	2	1	1	2	2	4	0	1
other causal agent			1		1		1	2	3	3	1	2	1	1	0	0	2	0	2	1	0	0
no causal agent			4		6		6	3	4	5	3	4	2	6	6	10	2	5	6	7	2	13
unclassifiable			0		0		0	0	0	0	0	1	0	1	0	0	0	0	0	0	0	0
total			133		125		125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Workers age of industrial accidents in soft drinks in 1999-2020

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020

19 years old or less	3	2	3	5	4	6	3	5	2	6	4	4	3	3	2	2	2	0	2	3	3	3
20-29	42	40	27	27	23	34	36	16	25	24	16	12	22	20	10	14	11	19	17	16	14	12
30-39	18	27	29	30	32	31	31	31	41	23	33	25	31	27	24	24	18	26	20	8	18	30
40-49	31	40	30	35	14	22	18	27	33	29	15	32	21	24	31	22	22	23	27	36	29	29
50-59	33	33	35	38	41	34	30	32	40	34	25	21	21	24	22	20	25	21	19	33	21	14
60 years old or more	18	10	9	8	11	6	7	16	10	11	12	13	10	10	12	11	12	19	13	23	19	17
total	145	152	133	143	125	133	125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Workers' number of workplace of industrial accidents in soft drinks in 1999-2020

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
9 workers or less	19	13	20	19	15	16	11	16	7	14	8	4	13	10	5	4	6	10	10	14	3	6
10-29	22	35	33	38	26	23	24	23	25	16	15	15	26	23	20	20	12	22	12	12	17	11
30-49	19	24	12	16	17	22	16	15	27	20	20	14	14	11	12	11	9	16	12	20	12	10
50-99	22	22	22	27	21	21	22	22	33	23	11	20	13	24	22	17	28	23	17	17	29	30
100-299	56	48	38	38	34	39	43	43	51	48	44	44	32	34	37	31	29	32	37	48	41	37
300 workers or more	7	10	8	5	12	12	9	8	8	6	7	10	10	6	5	10	6	5	10	8	2	11
total	145	152	133	143	125	133	125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Month of industrial accidents in soft drinks in 1999-2020

Month	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
January	9	11	6	9	11	14	8	11	11	15	13	12	10	12	8	5	6	4	7	11	10	5
February	13	15	4	6	14	9	7	8	10	6	11	6	7	11	10	6	7	5	7	9	12	8
March	14	16	13	15	15	12	13	15	13	13	3	8	8	7	8	8	9	4	7	7	7	16
April	14	10	14	12	12	10	11	14	17	16	7	5	11	5	6	5	7	12	6	13	12	4
May	15	16	10	9	11	8	11	8	13	6	9	9	7	14	6	14	5	7	12	10	5	15
June	8	7	17	17	11	17	7	14	15	10	10	9	14	12	16	5	10	12	11	7	8	6
July	9	14	11	18	14	13	21	14	18	14	6	10	10	8	10	7	10	8	6	13	9	7
August	13	17	18	12	5	16	15	8	11	12	6	10	10	8	10	7	6	11	11	11	10	10
September	12	13	9	14	5	7	8	11	10	10	10	7	9	11	9	8	9	8	7	6	8	5
October	14	9	11	12	11	8	9	8	14	10	10	13	8	13	7	8	5	19	10	13	8	5
November	14	16	12	8	5	5	7	11	9	6	11	8	6	3	8	7	7	11	7	7	7	15
December	10	8	8	11	11	14	8	5	10	9	9	10	8	4	3	13	9	7	7	12	8	9

total	145	152	133	143	125	133	125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Prefecture of industrial accidents in soft drinks in 1999-2020

Prefecture	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Hokkaido	9	13	5		5		6	4	7	2	6	4	5	3	1	2	4	5	3	9	3	4
Aomori	1	3	4		5		1	3	3	5	2	6	7	7	5	3	5	2	2	3	5	4
Iwate	1	0	2		0		2	1	1	0	0	1	2	0	1	1	0	0	0	0	0	0
Miyagi	0	0	2		1		2	0	2	0	0	3	2	1	0	0	0	1	0	0	2	0
Akita	0	1	0		0		0	0	1	1	0	0	0	0	1	1	0	1	0	1	0	0
Yamagata	1	5	1		3		4	2	4	4	3	5	1	2	1	0	2	0	5	1	3	4
Fukushima	1	2	1		0		1	0	1	2	2	0	0	0	2	0	1	2	0	0	2	0
Ibaraki	4	7	4		1		2	3	3	3	0	2	1	1	0	3	2	1	2	1	1	0
Tochigi	2	2	4		0		0	4	1	2	0	3	2	3	4	1	3	1	0	0	0	2
Gunma	5	6	8		8		4	7	6	3	6	1	7	3	4	7	3	4	2	6	7	5
Saitama	2	7	4		6		3	5	10	0	2	3	1	5	4	3	3	1	2	5	2	1
Chiba	15	5	4		7		1	3	11	7	5	7	5	5	10	3	8	4	6	8	8	2
Tokyo	4	5	6		1		0	2	2	2	1	3	1	0	2	1	2	2	1	0	4	2
Kanagawa	3	5	4		3		7	6	4	3	3	3	3	6	1	2	2	3	1	4	6	1
Niigata	0	0	0		0		0	0	1	2	1	0	0	0	1	0	0	4	1	1	0	1
Toyama	2	3	2		1		4	2	3	3	1	2	3	2	0	2	1	4	3	1	2	3
Ishikawa	1	0	0		0		0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Fukui	1	0	1		1		1	0	1	0	0	0	0	0	1	0	0	0	0	0	1	0
Yamanashi	2	1	2		2		7	6	5	5	4	3	2	10	2	6	3	7	6	7	10	8
Nagano	9	12	10		9		3	8	8	12	7	6	3	4	7	1	3	2	5	6	6	5
Gifu	6	4	2		2		3	1	3	5	2	3	1	4	2	1	2	4	1	5	1	2
Shizuoka	11	11	13		13		8	8	9	9	9	12	8	10	4	9	6	11	9	8	6	13
Aichi	8	3	4		4		3	10	5	3	7	1	3	1	4	2	2	6	3	5	3	9
Mie	1	1	2		5		3	2	5	3	3	3	6	1	1	3	3	4	1	7	5	4
Shiga	0	1	1		4		2	0	1	1	0	1	1	1	1	2	2	3	2	1	1	2
Kyoto	9	1	7		6		8	5	4	5	4	5	1	0	2	1	1	1	3	0	3	2
Osaka	6	4	5		1		5	5	4	6	4	3	3	2	2	4	1	1	0	2	0	1
Hyogo	7	9	2		3		3	5	4	4	8	2	4	1	5	2	4	4	4	5	2	3
Nara	1	0	1		1		0	0	0	0	0	0	0	1	0	0	0	0	1	0	0	0
Wakayama	3	5	5		4		3	7	5	3	0	2	2	3	6	8	3	5	2	3	5	4
Tottori	0	0	0		0		0	0	0	1	0	0	0	2	0	0	0	0	0	0	0	1

Shimane	1	0	3		2		1	2	0	1	0	2	1	0	3	1	1	2	0	3	1	3
Okayama	0	1	3		0		1	0	3	0	0	1	0	0	0	0	1	0	2	2	0	1
Hiroshima	3	2	5		5		6	2	1	1	0	1	3	3	1	5	1	4	5	2	3	2
Yamaguchi	3	2	1		1		6	0	4	5	5	3	3	4	3	1	0	0	1	3	3	2
Tokushima	0	1	0		1		0	1	0	0	0	1	0	0	0	0	0	0	0	0	1	0
Kagawa	0	0	0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ehime	2	4	3		0		0	3	3	1	0	1	2	2	3	0	1	0	1	2	0	2
Kochi	1	1	0		0		4	0	3	1	2	1	1	1	3	0	3	1	2	1	0	1
Fukuoka	5	4	5		5		3	6	11	5	8	5	4	5	6	4	3	2	6	4	4	2
Saga	1	1	3		0		2	3	3	3	1	2	5	3	0	5	1	3	5	2	0	3
Nagasaki	0	1	1		1		0	1	0	0	0	0	2	1	0	0	0	0	0	1	0	1
Kumamoto	1	3	0		7		1	1	1	1	1	1	0	1	1	0	1	2	0	1	1	0
Oita	5	7	3		0		5	3	1	6	4	4	6	2	2	1	2	3	4	4	1	1
Miyazaki	7	6	0		3		3	1	2	2	1	0	0	3	0	3	1	1	0	2	0	4
Kagoshima	1	2	0		3		3	1	1	0	0	0	3	1	2	3	5	3	2	2	1	0
Okinawa	0	1	0		1		4	4	3	5	3	1	4	4	3	2	4	4	5	1	1	0
total	145	152	133		125		125	127	151	127	105	107	108	108	101	93	90	108	98	119	104	105

Industrial accidents mean fatal and non-fatal injuries with work absence of 4 days and more. Data of 2011 year include Industrial accidents caused by Great East Japan Earthquake in 2011.

Data sources: https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.htm (MHLW, Japan)

Return to https://www.jisha.or.jp/english/statistics/2020e_industry.html

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Fatal accidents in soft drinks in Japan in 1999-2020

soft drinks industry Code No.010106

Type of fatal accidents in soft drinks in 1999-2020

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
fall from height	0	0	0	0	0	0	0	0	0	0	1	0	0	1	0	0	0	0	0	0	0	0
falling to same level	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
crash	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
struck by flying or	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0

falling object																						
collapse	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
crashed by	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
caught in/between	0	1	1	0	1	0	0	0	0	1	1	1	0	0	1	0	0	2	0	0	0	1
cut	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
injury to the sole of the foot	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
drown	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
contact to high/low-temperature	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
contact to harmful substance	0	0	0	0	0	0	1	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
electric shock	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
explosion	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
burst	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
fire	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
traffic accident (public road)	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
traffic accident (others)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
reaction to motion/improper motion	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
others	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	0	0	0	0
unclassifiable	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Causal agents (middle) of fatal accidents in soft drinks in 1999-2020

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power transmission mechanism	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
woodworking machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

construction machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
metal manufacturing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
general machine	0	0	0	0	0	0	0	0	0	1	1	0	0	0	1	0	0	1	0	0	0	1
mobile silviculture machine																	0	0	0	0	0	0
crane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
conveying machine	0	0	1	0	1	0	0	0	0	0	1	1	0	0	0	1	0	1	0	0	0	0
vehicle	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
pressure vessel	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chemical facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
welding equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
electric equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
human power machine, tools	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
tools	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other equipments, facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
temporary buildings, establishments	0	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
hazards, harmful substances	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
materials	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
load	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
natural environment	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
other causal agent	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
no causal agent	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	0	0	0	0
unclassifiable	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Causal agents (small) of fatal accidents in soft drinks in 1999-2020

Causal (S) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power transmission mechanism	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
circular sawing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
band sawing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
wood planer machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hollow chisel mortiser, wood borer	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chamfering machine, router, woodworking milling machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chain saw	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other woodworking machines	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
leveling, transporting or loading machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
excavating machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
foundation work machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hardening machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
demolition machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
vehicle for high lift work	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other construction machines	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
lathe	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
drill press, milling machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
grinding machine,																						

buffing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power press	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
forging pressure hammer	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
shearing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other metal manufacturing machines	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
centrifugal machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
mixer, grinder	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
roll machine (except printingroll machine)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
injection molding machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
food manufacturing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
printing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
industrial robot	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
other general power machines	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0
felling machine																	0	0	0	0	0	0
mobile logging machine																	0	0	0	0	0	0
skyline yarding machine																	0	0	0	0	0	0
other mobile silviculture machine																	0	0	0	0	0	0
crane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
mobile crane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
derrick crane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
elevator, lift	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
cargo lifting appliance	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
gondola	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
lumberyard equipment, logging	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

cableway																						
simple skyline yarding equipment																	0	0	0	0	0	0
other powered crane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
truck	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
forklift	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0
railway equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
conveyor	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	1	0	0	0	0
loader	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
straddle carrier	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
rough terrain hauler	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other powered conveying machines	0	0	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
cars, bus, motorcycle	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
railway vehicle	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other vehicles	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
boiler	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
pressure vessel	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other pressure vessels	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chemical facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
gas welding equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
arc welding equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other welding equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
industrial dryer	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other kiln, caldron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
transmission	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
electric power facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other electrical equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

human power cranes	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
human power hauling equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
human power machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hand tool	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ladder	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
slinging tool	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other tools	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other equipment, facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
scaffolding	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
timbering	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
stairs, landing stage	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
opening	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
roof, beam, haze, crossbeam, principal rafter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
working platform, boot board	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
passage	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
building, establishment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
other temporary buildings, establishments	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
explosive substance	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
inflammable substance	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
inflammable gas	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
harmful substance	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
radiation	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other hazards, harmful substances	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
metal material	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
lumber, bamboo	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

stone, sand, substance	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other materials	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
load	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
machine/equipment as load	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
natural ground, rock	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
standing tree	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
water	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
abnormal environment	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
high/cold temperature environment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other environments	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other causal agent	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
no causal agent	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	0	0	0	0
unclassifiable	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Workers age of fatal accidents in soft drinks in 1999-2020

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
19 years old or less	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
20-29	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
30-39	1	0	0	0	0	0	0	0	0	0	1	1	0	0	1	0	0	4	0	0	0	0
40-49	0	1	0	0	1	0	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0
50-59	0	1	1	0	0	0	0	0	0	1	1	0	0	1	0	0	0	1	0	0	0	0
60 years old or more	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	2
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Workers' number of workplace of fatal accidents in soft drinks in 1999-2020

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
9 workers or less	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0

10-29	0	0	1	0	1	0	1	0	0	0	0	0	0	0	0	0	0	1	0	0	0	1
30-49	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	0	0	0	0	0	0
50-99	0	0	0	0	0	0	0	0	0	1	0	1	0	0	0	0	0	0	0	0	0	0
100-299	0	1	1	0	0	0	0	0	0	0	2	0	0	0	0	0	0	3	0	0	0	1
300 workers or more	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Month of fatal accidents in soft drinks in 1999-2020

Month	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
January	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
February	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0	0	0
March	0	0	0	0	1	0	0	0	0	0	0	0	0	1	0	1	0	0	0	0	0	0
April	0	0	0	0	0	0	0	0	0	1	0	1	0	0	0	1	0	2	0	0	0	0
May	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	1
June	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
July	1	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
August	0	0	0	0	0	0	0	0	0	0	1	0	0	0	1	0	0	1	0	0	0	0
September	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
October	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
November	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
December	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Prefecture of fatal accidents in soft drinks in 1999-2020

Prefecture	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Hokkaido	0	0	1	0	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Aomori	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Iwate	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Miyagi	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Akita	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Yamagata	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	1
Fukushima	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ibaraki	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Tochigi	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gunma	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Saitama	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Chiba	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Tokyo	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kanagawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Niigata	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Toyama	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ishikawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Fukui	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Yamanashi	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Nagano	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gifu	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Shizuoka	0	1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0	0	1
Aichi	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Mie	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Shiga	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kyoto	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Osaka	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Hyogo	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	0	0	0	0
Nara	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Wakayama	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Tottori	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Shimane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Okayama	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Hiroshima	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Yamaguchi	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Tokushima	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kagawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ehime	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Kochi	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Fukuoka	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Saga	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Nagasaki	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kumamoto	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0	0	0

Oita	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Miyazaki	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Kagoshima	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Okinawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	0	1	0	1	0	0	1	3	1	0	1	1	2	0	5	0	0	0	2

Data sources: https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.htm (MHLW, Japan)

Return to https://www.jisha.or.jp/english/statistics/2020e_industry.html