



unclassifiable	0	0	1	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18

Causal agents (middle) of industrial accidents in chemical fiber in 1999-2020

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
engine	0	0	0	-	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
power transmission mechanism	0	2	2	1	0	1	1	0	1	2	0	0	0	0	1	1	0	1	3	1	0	0
woodworking machine	0	0	1	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
construction machine	0	0	0	-	0	-	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0	0
metal manufacturing machine	1	3	1	-	0	1	0	1	1	0	0	0	0	0	1	1	0	0	0	0	0	0
general machine	20	23	21	21	11	13	16	8	19	12	8	11	10	8	13	9	13	10	10	7	12	10
mobile silviculture machine																	0	0	0	0	0	0
crane	2	1	0	-	0	-	0	0	0	0	0	0	0	0	1	0	0	0	0	0	1	0
conveying machine	6	5	4	3	2	6	3	1	4	7	2	0	1	4	2	3	4	5	3	2	0	0
vehicle	0	2	0	-	1	1	0	0	0	0	0	0	3	1	0	0	0	0	1	0	0	0
pressure vessel	0	0	0	1	0	-	0	0	0	0	1	0	0	0	0	0	0	0	0	1	0	0
chemical facilities	2	1	0	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
welding equipment	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron	0	0	0	1	0	-	0	0	0	0	0	1	0	0	1	0	0	0	0	0	0	0
electric equipment	0	0	0	-	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0
human power machine, tools	1	4	6	4	6	2	1	2	1	2	1	1	1	4	2	1	2	0	2	3	2	1
tools	2	2	0	3	5	1	3	4	4	2	1	2	2	1	2	1	0	3	3	0	0	1
other equipments, facilities	0	0	3	3	2	1	2	1	0	2	0	1	1	1	0	1	2	0	1	0	1	0
temporary buildings,	8	9	9	6	3	7	4	6	7	6	1	4	1	7	8	6	1	4	7	5	8	2







equipment																						
arc welding equipment			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other welding equipment			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
industrial dryer			0	0	0	0	0	0	0	1	0	0	1	0	0	0	0	0	0	0	0	0
other kiln, caldron			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
transmission			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
electric power facilities			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0
other electrical equipment			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
human power cranes			0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
human power hauling equipment			1	3	1	1	0	0	0	1	0	3	1	1	0	0	1	2	1	0	0	0
human power machine			0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hand tool			5	3	0	1	0	2	1	0	1	1	1	0	1	0	1	1	1	1	1	1
ladder			0	4	2	2	2	0	1	2	0	1	1	0	0	2	1	0	0	0	1	1
slinging tool			0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other tools			0	1	1	0	2	2	0	0	2	0	1	1	0	1	2	0	0	0	0	0
other equipment, facilities			3	2	2	1	0	2	0	1	1	1	0	1	2	0	1	0	1	0	0	0
scaffolding			0	1	0	0	0	0	0	1	0	0	0	1	0	0	0	0	0	0	0	0
timbering			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
stairs, landing stage			1	0	1	1	2	2	0	0	1	0	2	1	1	1	0	1	1	1	1	1
opening			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
roof, beam, haze, crossbeam, principal rafter			0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
working platform, boot board			1	0	0	1	2	1	1	0	0	1	2	0	0	1	2	0	1	0	0	0
passage			2	0	2	1	3	2	0	3	0	3	1	3	0	2	4	3	5	0	0	0
building, establishment			4	1	0	2	0	1	0	0	0	3	1	1	0	0	0	0	1	0	0	0



19 years old or less	0	2	0	2	2	-	1	1	3	1	1	1	2	1	0	0	0	0	0	1	0	1
20-29	11	12	9	12	4	11	10	6	7	5	2	4	5	6	4	6	6	5	9	4	4	4
30-39	7	14	7	10	11	5	8	4	11	8	6	5	4	11	10	6	6	7	6	6	9	3
40-49	12	10	12	11	5	5	5	5	12	3	2	6	3	9	7	6	10	10	8	9	13	4
50-59	16	23	20	15	12	16	12	9	7	12	5	9	5	3	12	6	3	5	11	5	4	5
60 years old or more	4	3	4	5	1	4	3	5	3	9	0	3	3	6	6	5	3	1	5	3	2	1
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18

Workers' number of workplace of industrial accidents in chemical fiber in 1999-2020

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
9 workers or less	5	6	5	9	4	3	4	5	4	2	0	1	0	4	1	0	3	0	1	2	1	1
10-29	9	10	9	10	9	6	10	8	6	4	0	5	4	13	7	5	8	4	7	8	1	1
30-49	5	9	7	9	2	4	5	2	8	3	2	3	3	2	4	3	3	3	3	0	3	0
50-99	6	12	5	5	4	8	1	2	4	5	3	7	5	2	4	0	3	5	5	1	3	2
100-299	11	12	10	15	6	8	7	6	11	15	5	7	6	8	7	15	3	9	11	7	14	10
300 workers or more	14	15	16	7	10	12	12	7	10	9	6	5	4	7	16	6	8	7	12	10	10	4
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18

Month of industrial accidents in chemical fiber in 1999-2020

Month	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
January	6	4	4	9	4	4	1	3	2	2	3	5	2	6	2	4	4	3	3	2	0	3
February	3	4	4	3	3	3	4	2	3	2	2	0	1	5	6	2	5	3	5	4	8	1
March	4	4	6	4	0	4	3	2	5	4	0	0	3	4	3	1	1	2	5	4	5	4
April	4	8	3	6	2	6	5	1	2	5	1	2	5	4	1	4	1	2	0	1	3	1
May	3	6	6	3	1	6	1	3	4	2	1	3	2	5	2	1	3	2	2	0	0	1
June	4	3	3	3	4	1	2	1	4	2	4	5	1	0	6	2	1	1	5	3	1	3
July	3	7	5	3	5	5	7	1	6	3	0	1	0	4	3	4	4	0	3	3	4	2
August	2	2	4	4	5	2	2	2	4	4	1	2	1	1	3	3	2	3	4	2	3	0
September	8	6	4	6	4	4	2	3	1	4	0	5	0	3	3	1	3	3	1	2	1	0
October	5	7	6	10	2	2	5	1	3	4	1	3	2	1	5	3	2	2	1	6	3	1
November	5	4	4	2	3	3	4	8	5	2	1	1	0	2	5	3	1	5	5	1	2	2
December	3	9	3	2	2	1	3	3	4	4	2	1	5	1	0	1	1	2	5	0	2	0









construction machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
metal manufacturing machine	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
general machine	1	1	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0
mobile silviculture machine																	0	0	0	0	0	0
crane	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
conveying machine	0	1	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
vehicle	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
pressure vessel	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
chemical facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
welding equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
kiln, caldron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
electric equipment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
human power machine, tools	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
tools	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other equipments, facilities	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
temporary buildings, establishments	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
hazards, harmful substances	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
materials	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
load	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
natural environment	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
other causal agent	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
no causal agent	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
unclassifiable	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	1	2	0	0	0	0	1	0	0	0	0	0	0	0	1	0	1	0	1

















Oita	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Miyazaki	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Kagoshima	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Okinawa	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
total	1	2	2	1	2	0	0	0	0	1	0	0	0	0	0	0	0	1	0	1	0	1

Data sources: <https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.htm> (MHLW, Japan)

Return to [https://www.jisha.or.jp/english/statistics/2020e\\_industry.html](https://www.jisha.or.jp/english/statistics/2020e_industry.html)