

Fatal and non-fatal accidents in chemical fiber in Japan in 1999-2022

chemical fiber industry Code No.010802

Type of accidents in chemical fiber in 1999-2022

Type of accidents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
fall from height	3	6	5	3	6	1	5	4	5	2	1	6	2	4	4	3	1	4	3	3	2	2	1	3	79
falling to same level	8	9	6	4	6	6	5	6	5	6	3	4	3	4	5	5	1	5	6	4	8	1	8	3	121
crash		2	1			3	1	1	1	4	1		1	1	2	1	1	1	2		2	1	1	1	28
struck by flying or falling object	2	4	1	3		2	1	4		2			2	2	1	2	2		1	1	1			1	32
collapse		2		2		1			1					1									1		8
crashed by	2		2	2	1		1		1	1		1	1	1	1	1	5		1	1			2		24
caught in/between	25	27	21	23	13	18	14	10	20	15	9	8	9	12	16	13	11	14	15	10	11	11	8	6	339
cut	3	1	8	7	3	2	5	1	5	2	1	3		3	2		1	1	2	2	1		5	1	59
injury to the sole of the foot					1	1																			2
drown			1																						1
contact to high/low-	3	6	2	3	2	1	1	1	1	2	1	1	1	1	1	1	1	1	3	2	3		2	1	41

temperature																									
contact to harmful substance				1		2	1		1					3		2	2	1	1					1	15
electric shock																							1	1	
explosion				2															1		1			4	
burst			1																					1	
fire				2								1												3	
traffic accident (public road)														1										1	
traffic accident (others)						1																		1	
reaction to motion/improper motion	4	7	2	3	3	3	5	3	3	3		4	3	3	7	1	3	1	5	4	3	2	2	4	78
others			1							1										1		2		5	
unclassifiable			1																				1	2	
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Causal agents (large) of fatal and non-fatal accidents in chemical fiber in 1999-2022

Causal (L) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
machine	21	28	25	22	11	16	17	9	21	14	8	12	10	8	15	11	13	11	14	8	12	10	11	7	334

crane, conveying machine	8	8	4	3	3	7	3	1	4	7	2		4	5	3	3	4	5	4	2	1		3		84
other equipment	5	7	9	13	13	5	6	7	5	6	3	5	4	6	5	3	4	3	6	6	3	3	6	6	139
temporary buildings, establishments	8	9	9	6	3	7	4	6	7	6	1	4	1	7	8	6	1	4	7	5	8	2	7	5	131
substance, material	4	3		6	2	3	4	4	1	2	2	3	1	3		3	4	3	1	1	3	1	1	2	57
load	2	4	2	5		1	3	2	4	2		2	2	4	5	1	1	2	2	3			1		48
environment		1			1	1						2			1	2			4		1			1	14
others	2	4	3		2	1	2	1	1	1				3	2		1		1	3	4	2	3	2	38
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Causal agents (middle) of fatal and non-fatal accidents in chemical fiber in 1999-2022

Causal (M) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
engine						1																	1		2
power transmission mechanism		2	2	1		1	1		1	2					1	1		1	3	1			1		18
woodworking machine			1																				1		2



other equipments, facilities			3	3	2	1	2	1		2		1	1	1		1	2		1		1			22	
temporary buildings, establishments	8	9	9	6	3	7	4	6	7	6	1	4	1	7	8	6	1	4	7	5	8	2	7	5	131
hazards, harmful substances	2	1		3	1	2	2		1	1		1	1	3		2	3	1	1	1	1		1	28	
materials	2	2		3	1	1	2	4		1	2	2				1	1	2			2	1		2	29
load	2	4	2	5		1	3	2	4	2		2	2	4	5	1	1	2	2	3			1		48
natural environment		1			1	1							2			1	2			4		1		1	14
other causal agent	1	1						1	1					1						1	2		2		10
no causal agent	1	3	1		2	1	2			1				2	2		1		1	1	2	2	1	2	25
unclassifiable			2																	1					3
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Causal agents (small) of fatal and non-fatal accidents in chemical fiber in 1999-2022

Causal (S) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
engine																							1		1
power transmission mechanism			2				1		1	2					1	1		1	3	1			1		14



hardening machine																									
demolition machine																	1							1	
vehicle for high lift work											1													1	
other construction machines																									
lathe													1											1	
drill press, milling machine																									
grinding machine, buffing machine															1									1	
power press			1					1	1															3	
forging pressure hammer																									
shearing machine																									
other metal manufacturing machines																									
centrifugal machine									1	1														2	
mixer, grinder			1				1		2				1					1						6	
roll machine (except printingroll)			9		4			4	8	3	5	2	3	2	6	3	3	3	3	1	3	6	4	3	75









hauling equipment			1		3		1	1				1		3	1	1			1	2	1			1	17
human power machine									1																1
hand tool			5		3			1		2	1		1	1	1		1		1	1	1	1	5	2	27
ladder					4		2	2	2		1	2		1	1			2	1			1	1	1	21
slinging tool								2																	2
other tools					1		1		2	2			2		1	1		1	2						13
other equipment, facilities			3		2		2	1		2		1	1	1		1	2		1		1				18
scaffolding					1							1				1									3
timbering																									
stairs, landing stage			1				1	1	2	2			1		2	1	1	1		1	1	1		1	17
opening																									
roof, beam, haze, crossbeam, principal rafter																									1
working platform, boot board			1					1	2	1	1			1	2			1	2		1		2		15
passage			2				2	1	3	2		3		3	1	3		2	4	3	5		5	3	42
building, establishment			4		1			2		1				3	1	1					1			1	15



water																									
abnormal environment																									
high/cold temperature environment																1			2		1			1	5
other environments					1							2				1			2						6
other causal agent								1	1					1						1	2		2		8
no causal agent			1		2		2			1				2	2		1		1	1	2	2	1	2	20
unclassifiable			2																	1				3	
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Workers age of fatal and non-fatal accidents in chemical fiber in 1999-2022

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
19 years old or less		2		2	2		1	1	3	1	1	1	2	1						1		1			19
20-29	11	12	9	12	4	11	10	6	7	5	2	4	5	6	4	6	6	5	9	4	4	4	9	3	158
30-39	7	14	7	10	11	5	8	4	11	8	6	5	4	11	10	6	6	7	6	6	9	3	6	4	174
40-49	12	10	12	11	5	5	5	5	12	3	2	6	3	9	7	6	10	10	8	9	13	4	3	7	177
50-59	16	23	20	15	12	16	12	9	7	12	5	9	5	3	12	6	3	5	11	5	4	5	9	7	231
60 years old or	4	3	4	5	1	4	3	5	3	9		3	3	6	6	5	3	1	5	3	2	1	5	2	86

more																									
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Workers' number of workplace of fatal and non-fatal accidents in chemical fiber in 1999-2022

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
9 workers or less	5	6	5	9	4	3	4	5	4	2		1		4	1		3		1	2	1	1	1		62
10-29	9	10	9	10	9	6	10	8	6	4		5	4	13	7	5	8	4	7	8	1	1	10	1	155
30-49	5	9	7	9	2	4	5	2	8	3	2	3	3	2	4	3	3	3	3		3		2	2	87
50-99	6	12	5	5	4	8	1	2	4	5	3	7	5	2	4		3	5	5	1	3	2	3	2	97
100-299	11	12	10	15	6	8	7	6	11	15	5	7	6	8	7	15	3	9	11	7	14	10	10	6	219
300 workers or more	14	15	16	7	10	12	12	7	10	9	6	5	4	7	16	6	8	7	12	10	10	4	6	12	225
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Month of fatal and non-fatal accidents in chemical fiber in 1999-2022

Month	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
January	6	4	4	9	4	4	1	3	2	2	3	5	2	6	2	4	4	3	3	2		3	2	1	79
February	3	4	4	3	3	3	4	2	3	2	2		1	5	6	2	5	3	5	4	8	1	5		78
March	4	4	6	4		4	3	2	5	4			3	4	3	1	1	2	5	4	5	4	2	2	72
April	4	8	3	6	2	6	5	1	2	5	1	2	5	4	1	4	1	2		1	3	1	6	1	74

May	3	6	6	3	1	6	1	3	4	2	1	3	2	5	2	1	3	2	2			1	4	2	63
June	4	3	3	3	4	1	2	1	4	2	4	5	1		6	2	1	1	5	3	1	3	3	2	64
July	3	7	5	3	5	5	7	1	6	3		1		4	3	4	4		3	3	4	2	2	8	83
August	2	2	4	4	5	2	2	2	4	4	1	2	1	1	3	3	2	3	4	2	3			2	58
September	8	6	4	6	4	4	2	3	1	4		5		3	3	1	3	3	1	2	1		1		65
October	5	7	6	10	2	2	5	1	3	4	1	3	2	1	5	3	2	2	1	6	3	1	2	2	79
November	5	4	4	2	3	3	4	8	5	2	1	1		2	5	3	1	5	5	1	2	2	1		69
December	3	9	3	2	2	1	3	3	4	4	2	1	5	1		1	1	2	5		2		4	3	61
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845

Prefecture of fatal and non-fatal accidents in chemical fiber in 1999-2022

Prefecture	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
Hokkaido										1					1	1							2		5
Aomori		2																					1		3
Iwate	1																								1
Miyagi																									
Akita																									
Yamagata								1														1			2
Fukushima							1		2			1			1	1			2	2					10
Ibaraki		1						1		1		1			1				1						6





Nara									1													1		2	
Wakayama			1		2			2	1										1					7	
Tottori																									
Shimane	1		1						1			1		2			1	2	2	1	1	3		16	
Okayama	5	4	3		2		5	2	4	3	2	2	2	4	5	3	2	2	5	1	4	2	1	3	66
Hiroshima	4	1	3		1		2	1		2	3	1	1	2		1	1	4		1				1	29
Yamaguchi	4	3	6		5		1		3	2		2			1	2			1		2	1	2	1	36
Tokushima		3						1	1					1	2		2	1					1		12
Kagawa		1									1														2
Ehime	6	4	4		3		5	3	3	3	2	3	2	3	3	3	3	1	4	3	4	2	1	2	67
Kochi														1											1
Fukuoka	2	1	4					1	3		1		1	1											14
Saga		1																							1
Nagasaki																									
Kumamoto																									
Oita																									
Miyazaki	2	2	1		1		1	3		1	1			1								1		1	15
Kagoshima																									
Okinawa																									
total	50	64	52	55	35	41	39	30	43	38	16	28	22	36	39	29	28	28	39	28	32	18	32	23	845





unclassifiable			1																					1	
total	1	2	2	1	2					1								1		1		1			12

Causal agents (large) of fatal accidents in chemical fiber in 1999-2022

Causal (L) agents	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
machine	1	1			1					1								1							5
crane, conveying machine		1			1															1					3
other equipment																						1			1
temporary buildings, establishments			1																						1
substance, material																									
load				1																					1
environment																									
others			1																						1
total	1	2	2	1	2					1								1		1		1			12

Causal agents (middle) of fatal accidents in chemical fiber in 1999-2022



equipment																								
kiln, caldron																								
electric equipment																								
human power machine, tools																								
tools																								
other equipments, facilities																								
temporary buildings, establishments			1																					1
hazards, harmful substances																								
materials																								
load				1																				1
natural environment																								
other causal agent																								
no causal agent																								
unclassifiable			1																					1
<b>total</b>	<b>1</b>	<b>2</b>	<b>2</b>	<b>1</b>	<b>2</b>				<b>1</b>							<b>1</b>	<b>1</b>	<b>1</b>					<b>12</b>	

















other materials																									
load			1																					1	
machine/equipment as load																									
natural ground, rock																									
standing tree																									
water																									
abnormal environment																									
high/cold temperature environment																									
other environments																									
other causal agent																									
no causal agent																									
unclassifiable			1																					1	
total	1	2	2	1	2					1							1		1		1			12	

Workers age of fatal accidents in chemical fiber in 1999-2022

Age	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
-----	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	-------

19 years old or less																								
20-29			1														1							2
30-39		1			2																			3
40-49		1																	1					2
50-59	1			1						1											1			4
60 years old or more			1																					1
total	1	2	2	1	2					1							1		1		1			12

Workers' number of workplace of fatal accidents in chemical fiber in 1999-2022

Workers scale	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	total
9 workers or less																									
10-29										1															1
30-49																									
50-99	1			1																1					3
100-299		2	1		1													1					1		6
300 workers or more			1		1																				2
total	1	2	2	1	2					1								1		1		1			12









Kumamoto																									
Oita																									
Miyazaki																									
Kagoshima																									
Okinawa																									
total	1	2	2	1	2				1							1		1		1				12	

Data sources: <https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.html> (MHLW, Japan)

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