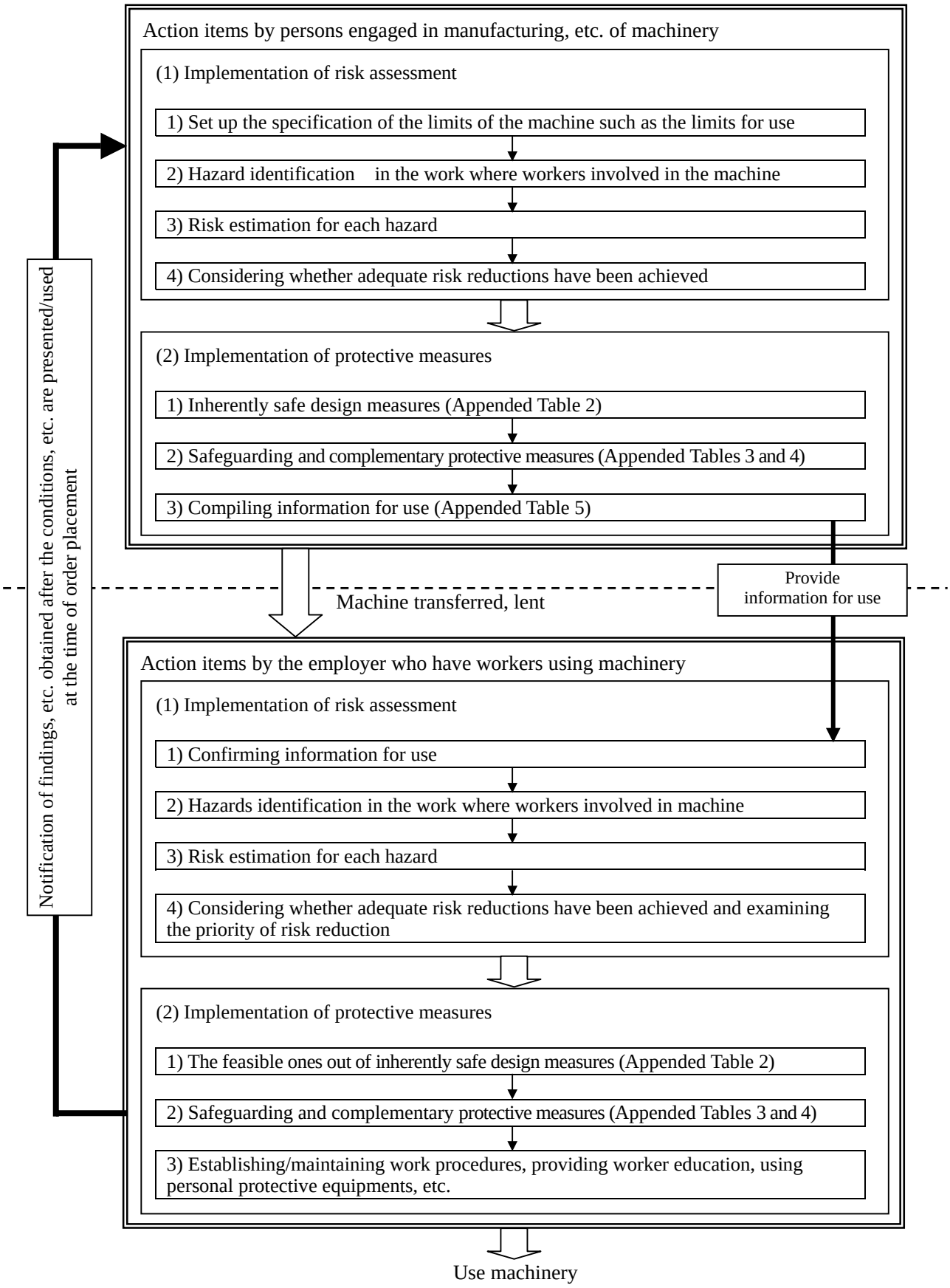
Appended Chart

Procedure for Improving Macninery safety