パルプ・紙・紙加工品製造業における労働災害発生状況（1999-2022年）

パルプ・紙・紙加工品製造業 コードNo.0106

パルプ・紙・紙加工品製造業における事故の型別労働災害発生状況（1999-2022年）

| 事故の型 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 墜落・転落 | 105 | 113 | 115 | 119 | 99 | 94 | 97 | 93 | 87 | 84 | 78 | 78 | 70 | 75 | 71 | 81 | 86 | 88 | 71 | 70 | 92 | 69 | 81 | 67 | 2,083 |
| 転倒 | 117 | 131 | 137 | 121 | 133 | 96 | 122 | 111 | 90 | 132 | 89 | 92 | 85 | 104 | 84 | 82 | 89 | 101 | 95 | 118 | 91 | 115 | 104 | 140 | 2,579 |
| 激突 | 54 | 70 | 58 | 50 | 49 | 52 | 52 | 45 | 31 | 28 | 33 | 31 | 36 | 30 | 25 | 31 | 33 | 33 | 33 | 31 | 40 | 30 | 36 | 45 | 956 |
| 飛来・落下 | 60 | 63 | 59 | 52 | 39 | 49 | 36 | 33 | 37 | 42 | 24 | 38 | 32 | 35 | 24 | 16 | 30 | 23 | 28 | 29 | 20 | 23 | 22 | 17 | 831 |
| 崩壊・倒壊 | 25 | 23 | 22 | 22 | 23 | 19 | 30 | 19 | 25 | 21 | 14 | 15 | 8 | 9 | 19 | 13 | 14 | 15 | 5 | 11 | 12 | 12 | 16 | 14 | 406 |
| 激突され | 57 | 50 | 55 | 56 | 54 | 45 | 54 | 43 | 43 | 46 | 32 | 29 | 35 | 33 | 24 | 24 | 24 | 30 | 21 | 32 | 20 | 28 | 34 | 31 | 900 |

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| はさまれ巻き込まれ | 709 | 693 | 650 | 639 | 657 | 572 | 511 | 550 | 551 | 499 | 418 | 431 | 386 | 402 | 397 | 395 | 344 | 338 | 345 | 334 | 339 | 300 | 330 | 299 | 11,089 |
| 切れ・こすれ | 87 | 94 | 87 | 87 | 87 | 79 | 72 | 71 | 70 | 63 | 47 | 53 | 58 | 55 | 42 | 48 | 48 | 47 | 42 | 42 | 44 | 35 | 36 | 45 | 1,439 |
| 踏抜き | 1 | | 1 | 4 | 2 | 1 | 3 | 1 | | 2 | 1 | | 1 | 1 | 2 | 2 | 1 | 2 | 2 | 2 | | 1 | 1 | | 31 |
| おぼれ | | | | | | | | 1 | | | | | 3 | | | | 1 | | | | 1 | | | | 6 |
| 高温・低温物との接触 | 17 | 21 | 19 | 13 | 9 | 16 | 8 | 10 | 15 | 10 | 7 | 11 | 10 | 8 | 12 | 6 | 8 | 6 | 15 | 17 | 11 | 16 | 13 | 16 | 294 |
| 有害物との接 | 5 | 7 | 5 | 10 | 6 | 7 | 5 | 6 | 5 | 5 | 3 | 7 | 1 | 1 | 3 | 4 | 3 | 3 | 7 | 5 | 7 | 1 | 6 | 1 | 113 |

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| 触 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 感電 | 1 | 1 | 3 | 2 | 1 | | | 2 | | | | | | | 2 | | 1 | 2 | 2 | 1 | | | | 3 | 21 |
| 爆発 | | | | 1 | | 3 | | | | | | | | | | | | | 1 | 1 | | | | 1 | 7 |
| 破裂 | 1 | | 1 | 2 | | | 1 | 1 | 2 | | | | | | | | | | | | | | | 1 | 9 |
| 火災 | | | 1 | 1 | 2 | | | | 1 | | | 1 | | | | 1 | | 1 | | | | | | 1 | 9 |
| 交通事故（道路） | 7 | 7 | 13 | 11 | 4 | 6 | 5 | 6 | 11 | 6 | 4 | 11 | 5 | 7 | 8 | 4 | 4 | 7 | 4 | 2 | 5 | 10 | 3 | 5 | 155 |
| 交通事故（その他） | 1 | 1 | 1 | 1 | | | | | 1 | | | 1 | | 1 | 1 | 1 | | | | 2 | | 1 | | | 12 |
| 動作の反動無理な動作 | 70 | 63 | 54 | 58 | 53 | 74 | 62 | 68 | 75 | 61 | 46 | 56 | 57 | 67 | 61 | 54 | 66 | 50 | 47 | 65 | 63 | 62 | 79 | 100 | 1,511 |
| その他 | 3 | 2 | 2 | 1 | | 3 | 1 | 1 | 4 | 1 | 3 | 1 | 3 | 2 | 1 | | 2 | 1 | 2 | 3 | | 6 | 41 | 2 | 85 |
| 分類 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 不能 | 4 | 1 | | 2 | 1 | 1 | 1 | 1 | | 3 | 1 | 1 | | 1 | | 1 | 1 | | 1 | 1 | | | | 2 | 23 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における起因物（大）別労働災害発生状況（1999-2022年）

| 起因物（大） | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 動力機械 | 721 | 709 | 643 | 651 | 641 | 578 | 520 | 528 | 539 | 491 | 403 | 407 | 376 | 398 | 384 | 379 | 345 | 342 | 335 | 335 | 318 | 294 | 330 | 288 | 10,955 |
| 物上げ装置、運搬機械 | 174 | 194 | 195 | 176 | 187 | 151 | 148 | 149 | 156 | 146 | 132 | 122 | 104 | 107 | 105 | 102 | 98 | 122 | 95 | 104 | 119 | 114 | 106 | 100 | 3,206 |
| その他の装置等 | 116 | 124 | 137 | 119 | 121 | 115 | 111 | 116 | 108 | 119 | 79 | 100 | 90 | 101 | 90 | 79 | 80 | 88 | 90 | 87 | 95 | 94 | 87 | 107 | 2,453 |
| 仮設物、建築物、構築物等 | 147 | 140 | 140 | 147 | 127 | 121 | 122 | 110 | 96 | 118 | 87 | 100 | 103 | 103 | 79 | 109 | 108 | 107 | 100 | 109 | 108 | 104 | 108 | 144 | 2,737 |
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| 物質、材料 | 56 | 74 | 54 | 65 | 63 | 62 | 57 | 67 | 57 | 44 | 34 | 50 | 36 | 36 | 37 | 23 | 40 | 31 | 38 | 38 | 33 | 23 | 47 | 42 | 1,107 |
| 荷 | 65 | 60 | 74 | 62 | 52 | 59 | 62 | 50 | 57 | 47 | 33 | 53 | 45 | 51 | 43 | 35 | 42 | 34 | 38 | 43 | 40 | 38 | 40 | 51 | 1,174 |
| 環境等 | 7 | 2 | 12 | 5 | 3 | 6 | 6 | 9 | 5 | 4 | 3 | 11 | 10 | 8 | 9 | 12 | 10 | 5 | 7 | 13 | 11 | 13 | 9 | 15 | 195 |
| その他 | 38 | 37 | 28 | 27 | 25 | 25 | 34 | 33 | 30 | 34 | 29 | 13 | 26 | 27 | 29 | 24 | 32 | 18 | 18 | 37 | 21 | 29 | 75 | 43 | 732 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における起因物（中）別労働災害発生状況（1999-2022年）

| 起因物（中） | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 原動機 | | 1 | | | | | | | 1 | | | 2 | | | | 1 | 1 | | 2 | | | | 1 | 1 | 10 |
| 動力伝導機構 | 26 | 23 | 22 | 27 | 22 | 27 | 26 | 21 | 14 | 18 | 12 | 4 | 21 | 17 | 13 | 13 | 16 | 9 | 11 | 15 | 12 | 12 | 15 | 12 | 408 |
| 木材加工用機械 | 7 | 5 | 8 | 7 | 8 | 4 | 6 | 6 | 7 | 3 | 3 | 3 | 6 | 7 | 5 | 4 | 3 | 3 | 3 | 4 | 3 | 5 | 6 | 6 | 122 |
| 建設機械等 | 2 | 1 | 2 | | | 1 | 1 | 1 | 1 | | 1 | 3 | | 2 | | 1 | | | | | | 2 | | 1 | 19 |
| 金属加工用機 | 44 | 30 | 29 | 18 | 22 | 11 | 14 | 20 | 13 | 10 | 10 | 17 | 17 | 11 | 9 | 12 | 7 | 13 | 9 | 7 | 12 | 8 | 8 | 9 | 360 |

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| 械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 一般動力機械 | 642 | 649 | 582 | 599 | 589 | 535 | 473 | 480 | 503 | 460 | 377 | 378 | 332 | 361 | 357 | 348 | 318 | 317 | 310 | 309 | 291 | 267 | 300 | 259 | 10,036 |
| 車両系木材伐出機械等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 動力クレーン等 | 7 | 12 | 20 | 17 | 16 | 10 | 10 | 12 | 8 | 7 | 8 | 5 | 4 | 9 | 6 | 3 | 4 | 4 | 5 | 6 | 6 | 5 | 3 | 5 | 192 |
| 動力運搬機 | 161 | 174 | 161 | 148 | 167 | 134 | 137 | 129 | 138 | 132 | 121 | 105 | 95 | 92 | 90 | 94 | 86 | 109 | 88 | 94 | 111 | 99 | 100 | 90 | 2,855 |
| 乗物 | 6 | 8 | 14 | 11 | 4 | 7 | 1 | 8 | 10 | 7 | 3 | 12 | 5 | 6 | 9 | 5 | 8 | 9 | 2 | 4 | 2 | 10 | 3 | 5 | 159 |
| 圧力容器 | | 2 | 2 | | 3 | 1 | 1 | | 5 | 1 | | 1 | 1 | 1 | | | | 1 | 1 | 1 | | | 2 | 3 | 26 |
| 化学設備 | 2 | 1 | | 1 | | 1 | 1 | | | | | | | 1 | | | | | 3 | 1 | | 1 | | | 12 |
| 溶接装置 | | | | | | | | | | | | | | | 1 | | | | | | | | | | 1 |
| 炉、釜等 | 2 | 1 | 1 | 1 | | 1 | 1 | 1 | 1 | 1 | 1 | | | 1 | | | | | | 1 | | 3 | | 1 | 17 |
| 電気設 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 備 | | 1 | 3 | 2 | 3 | 1 | 3 | 1 | 1 | | | 1 | 1 | | 6 | 1 | 1 | 1 | | 2 | 1 | | 2 | 6 | 37 |
| 人力機械工具等 | 29 | 36 | 45 | 37 | 43 | 46 | 37 | 34 | 34 | 31 | 24 | 32 | 25 | 36 | 24 | 23 | 25 | 28 | 20 | 17 | 27 | 26 | 18 | 35 | 732 |
| 用具 | 66 | 57 | 64 | 60 | 54 | 42 | 50 | 66 | 49 | 69 | 45 | 48 | 48 | 41 | 50 | 39 | 43 | 49 | 47 | 46 | 48 | 55 | 50 | 45 | 1,231 |
| その他の装置、設備 | 17 | 26 | 22 | 18 | 18 | 23 | 18 | 14 | 18 | 17 | 9 | 18 | 15 | 21 | 9 | 16 | 11 | 9 | 19 | 19 | 19 | 9 | 15 | 17 | 397 |
| 仮設物、建築物等 | 147 | 140 | 140 | 147 | 127 | 121 | 122 | 110 | 96 | 118 | 87 | 100 | 103 | 103 | 79 | 109 | 108 | 107 | 100 | 109 | 108 | 104 | 108 | 144 | 2,737 |
| 危険物、有害物等 | 11 | 7 | 13 | 12 | 9 | 7 | 7 | 7 | 6 | 6 | 3 | 10 | 5 | 1 | 6 | 5 | 3 | 6 | 9 | 5 | 7 | 3 | 7 | 2 | 157 |
| 材料 | 45 | 67 | 41 | 53 | 54 | 55 | 50 | 60 | 51 | 38 | 31 | 40 | 31 | 35 | 31 | 18 | 37 | 25 | 29 | 33 | 26 | 20 | 40 | 40 | 950 |
| 荷 | 65 | 60 | 74 | 62 | 52 | 59 | 62 | 50 | 57 | 47 | 33 | 53 | 45 | 51 | 43 | 35 | 42 | 34 | 38 | 43 | 40 | 38 | 40 | 51 | 1,174 |
| 自然環境等 | 7 | 2 | 12 | 5 | 3 | 6 | 6 | 9 | 5 | 4 | 3 | 11 | 10 | 8 | 9 | 12 | 10 | 5 | 7 | 13 | 11 | 13 | 9 | 15 | 195 |
| その他の起因 | 8 | 7 | 7 | 4 | 4 | 6 | 6 | 8 | 4 | 7 | 5 | 2 | 4 | 5 | 3 | 3 | | | 3 | 5 | 4 | 5 | 44 | 6 | 150 |

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| 物 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 起因物なし | 25 | 27 | 20 | 21 | 20 | 19 | 27 | 24 | 26 | 24 | 23 | 9 | 22 | 20 | 24 | 20 | 29 | 18 | 15 | 30 | 17 | 24 | 31 | 35 | 550 |
| 分類不能 | 5 | 3 | 1 | 2 | 1 | | 1 | 1 | | 3 | 1 | 2 | | 2 | 2 | 1 | 3 | | | 2 | | | | 2 | 32 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における起因物（小）別労働災害発生状況（1999-2022年）

| 起因物（小） | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 原動機 | | | | | | | | | 1 | | | 2 | | | | 1 | 1 | | 2 | | | | 1 | 1 | 9 |
| 動力伝導機構 | | | 22 | | 22 | | 26 | 21 | 14 | 18 | 12 | 4 | 21 | 17 | 13 | 13 | 16 | 9 | 11 | 15 | 12 | 12 | 15 | 12 | 305 |
| 丸のこ盤 | | | 6 | | 5 | | 5 | 5 | 6 | 2 | 2 | 3 | 3 | 5 | 3 | 4 | 3 | 2 | 2 | 3 | 1 | 5 | 4 | 6 | 75 |
| 帯のこ盤 | | | | | 1 | | | | | | | | 2 | | | | | | | | | | | | 3 |
| かんな盤 | | | | | | | | | | | | | | | | | | | | | | | 1 | | 1 |
| 角のみ | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 盤、木工ボール盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 面とり盤、ルータ、木工フライス盤 | | | 1 | | | | | | | | | | | | | | | | | | | | | | 1 |
| チェーンソー | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の木材加工用機械 | | | 1 | | 2 | | 1 | 1 | 1 | 1 | 1 | | 1 | 2 | 2 | | | 1 | 1 | 1 | 2 | | 1 | | 19 |
| 整地・運搬・積込み用機械 | | | 2 | | | | | | 1 | | 1 | 2 | | 2 | | 1 | | | | | | 2 | | 1 | 12 |
| 掘削用機械 | | | | | | | 1 | 1 | | | | 1 | | | | | | | | | | | | | 3 |
| 基礎工 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 事用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 締固め用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 解体用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 高所作業車 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の建設機械等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 旋盤 | | | 1 | | 1 | | 1 | | 1 | | 1 | 1 | | 1 | | | | 2 | 1 | | | | | 1 | 11 |
| ボール盤、フライス盤 | | | | | | | 1 | 2 | | 1 | | 2 | 1 | | | | | | | | | | | | 7 |
| 研削盤、バフ盤 | | | 2 | | 2 | | 1 | 1 | | 1 | 1 | 1 | | 1 | 2 | | | | | 1 | 2 | | | | 15 |
| プレス機械 | | | 8 | | 3 | | 1 | 3 | 4 | 1 | 2 | 2 | 5 | 2 | 3 | 4 | 1 | 3 | 1 | | 2 | 4 | 2 | 2 | 53 |
| 鍛圧ハ | | | | | | | | | | | | | | | | | | | | | | | | | |

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| ンマ | | | 1 | | | | | | | | | | | | | | | | | | | | | | 1 |
| シャー | | | 10 | | 11 | | 5 | 8 | 6 | 4 | 4 | 7 | 8 | 6 | 4 | 5 | 6 | 5 | 5 | 4 | 5 | 4 | 5 | 4 | 116 |
| その他の金属加工用機械 | | | 7 | | 5 | | 5 | 6 | 2 | 3 | 2 | 4 | 3 | 1 | | 3 | | 3 | 2 | 2 | 3 | | 1 | 2 | 54 |
| 遠心機械 | | | | | | | | 2 | | 2 | | | 1 | | | | | | | | | | | | 5 |
| 混合機、粉砕機 | | | 8 | | 6 | | 1 | 4 | 1 | 4 | 2 | | 1 | 4 | 5 | 3 | 1 | 1 | 2 | 2 | 3 | 2 | 4 | 2 | 56 |
| ロール機（印刷ロール機を除く。） | | | 116 | | 118 | | 132 | 98 | 100 | 96 | 79 | 88 | 56 | 83 | 72 | 83 | 70 | 74 | 72 | 56 | 60 | 58 | 61 | 56 | 1,628 |
| 射出成型機 | | | 2 | | 3 | | 2 | 1 | 3 | | 1 | 1 | | | | 1 | | | | 1 | 1 | | | 3 | 19 |
| 食品加工用機械 | | | 2 | | | | | 1 | | 3 | | | | | | | | | | | | | | 1 | 7 |

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| 印刷用機械 | | | 67 | | 76 | | 59 | 74 | 73 | 61 | 48 | 52 | 48 | 65 | 60 | 52 | 41 | 40 | 52 | 42 | 38 | 26 | 40 | 28 | 1,042 |
| 産業用ロボット | | | | | | | 1 | 2 | 1 | 1 | 3 | 2 | | 1 | | | | 1 | | 1 | | 1 | | 2 | 16 |
| その他の一般動力機械 | | | 387 | | 386 | | 278 | 298 | 325 | 293 | 244 | 235 | 226 | 208 | 220 | 209 | 206 | 201 | 184 | 207 | 189 | 180 | 195 | 167 | 4,838 |
| 伐木等機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 走行集材機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 架線集材機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の車両系林業機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| クレーン | | | 6 | | 5 | | 4 | 5 | 2 | 2 | 4 | 4 | 4 | 4 | 3 | | 4 | 1 | 2 | 5 | 4 | | | 4 | 63 |

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| 移動式クレーン | | | | | | | | | | | | | | 2 | | | | | | | | | 1 | | 3 |
| デリック | | | 1 | | | | | | | | | | | | | | | | | | | | | | 1 |
| エレベータ、リフト | | | 10 | | 8 | | 5 | 5 | 6 | 4 | 2 | | | 2 | | 2 | | | 3 | 1 | 2 | 3 | 2 | 1 | 56 |
| 揚貨装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| ゴンドラ | | | | | | | | 1 | | | | | | | | | | | | | | | | | 1 |
| 機械集材装置、運材索道 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 簡易架線集材装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の動力 | | | 3 | | 3 | | 1 | 1 | | 1 | 2 | 1 | | 1 | 3 | 1 | | 3 | | | | 2 | | | 22 |

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| クレーン等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| トラック | | | 26 | | 25 | | 26 | 26 | 23 | 25 | 17 | 19 | 13 | 20 | 21 | 13 | 23 | 29 | 25 | 32 | 28 | 27 | 28 | 16 | 462 |
| フォークリフト | | | 68 | | 83 | | 61 | 55 | 70 | 61 | 53 | 42 | 46 | 44 | 34 | 49 | 43 | 41 | 35 | 31 | 52 | 40 | 45 | 45 | 998 |
| 軌道装置 | | | | | | | | 1 | | 2 | 1 | | 1 | | | | | | | 1 | | 1 | | | 7 |
| コンベア | | | 57 | | 52 | | 40 | 43 | 37 | 43 | 40 | 36 | 29 | 25 | 35 | 29 | 15 | 35 | 25 | 23 | 26 | 25 | 25 | 23 | 663 |
| ローダー | | | 3 | | 2 | | 1 | | | | 1 | 2 | 1 | | | 1 | 1 | | | | | 1 | | | 13 |
| ストラドルキャリヤー | | | | | | | | | | | | | | | | | | | | | | | | | |
| 不整地運搬車 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の動力運搬機 | | | 7 | | 5 | | 9 | 4 | 8 | 1 | 9 | 6 | 5 | 3 | | 2 | 4 | 4 | 3 | 7 | 5 | 5 | 2 | 6 | 95 |

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| 乗用車、バス、バイク | | | 14 | | 4 | | 1 | 8 | 10 | 6 | 3 | 12 | 5 | 6 | 9 | 4 | 8 | 9 | 2 | 4 | 2 | 9 | 3 | 5 | 124 |
| 鉄道車両 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の乗物 | | | | | | | | | | 1 | | | | | | 1 | | | | | | 1 | | | 3 |
| ボイラー | | | | | | | | | 4 | | | 1 | | | | | | | 1 | 1 | | | 1 | 2 | 10 |
| 圧力容器 | | | 2 | | 2 | | 1 | | | 1 | | | | | | | | 1 | | | | | | 1 | 8 |
| その他の圧力容器 | | | | | 1 | | | | 1 | | | | 1 | 1 | | | | | | | | | 1 | | 5 |
| 化学設備 | | | | | | | 1 | | | | | | | 1 | | | | | 3 | 1 | | 1 | | | 7 |
| ガス溶接装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| アーク溶接装置 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| その他の溶接装置 | | | | | | | | | | | | | | | 1 | | | | | | | | | | 1 |
| 炉、窯 | | | 1 | | | | 1 | 1 | 1 | 1 | 1 | | | | | | | | | 1 | | 1 | | | 8 |
| 乾燥設備 | | | | | | | | | | | | | | 1 | | | | | | | | 1 | | 1 | 3 |
| その他の炉、窯等 | | | | | | | | | | | | | | | | | | | | | | 1 | | | 1 |
| 送配電線等 | | | 2 | | 2 | | 2 | 1 | | | | | | | 1 | 1 | | 1 | | | 1 | | 2 | 3 | 16 |
| 電力設備 | | | | | 1 | | | | 1 | | | | | | 3 | | | | | 1 | | | | 2 | 8 |
| その他の電気設備 | | | 1 | | | | 1 | | | | | 1 | 1 | | 2 | | 1 | | | 1 | | | | 1 | 9 |
| 人力クレーン等 | | | | | | | 1 | | | 1 | 1 | 1 | 1 | | | 1 | | | 1 | 1 | 2 | | 5 | 2 | 17 |
| 人力運搬機 | | | 15 | | 19 | | 17 | 14 | 18 | 13 | 13 | 15 | 13 | 19 | 8 | 10 | 13 | 16 | 9 | 9 | 16 | 12 | 5 | 14 | 268 |

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| 人力機械 | | | 5 | | 1 | | 1 | 1 | 1 | 2 | 2 | 1 | | 3 | 1 | | 1 | 1 | 1 | 1 | 2 | 2 | | 2 | 28 |
| 手工具 | | | 25 | | 23 | | 18 | 19 | 15 | 15 | 8 | 15 | 11 | 14 | 15 | 12 | 11 | 11 | 9 | 6 | 7 | 12 | 8 | 17 | 271 |
| はしご等 | | | 26 | | 26 | | 22 | 23 | 19 | 21 | 18 | 17 | 21 | 19 | 24 | 21 | 25 | 17 | 20 | 18 | 21 | 15 | 15 | 13 | 401 |
| 玉掛用具 | | | 1 | | | | | 2 | 1 | 5 | 1 | 1 | | | 1 | | 1 | 4 | | | | 1 | | 1 | 19 |
| その他の用具 | | | 37 | | 28 | | 28 | 41 | 29 | 43 | 26 | 30 | 27 | 22 | 25 | 18 | 17 | 28 | 27 | 28 | 27 | 39 | 35 | 31 | 586 |
| その他の装置、設備 | | | 22 | | 18 | | 18 | 14 | 18 | 17 | 9 | 18 | 15 | 21 | 9 | 16 | 11 | 9 | 19 | 19 | 19 | 9 | 15 | 17 | 313 |
| 足場 | | | 2 | | 3 | | 2 | | 1 | | 3 | 1 | | 1 | | 3 | | | 1 | | 3 | | 2 | 1 | 23 |
| 支保工 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 階段、桟橋 | | | 32 | | 26 | | 23 | 26 | 22 | 24 | 18 | 23 | 25 | 13 | 14 | 28 | 23 | 17 | 18 | 17 | 25 | 28 | 19 | 26 | 447 |
| 開口部 | | | | | 1 | | 2 | 2 | 2 | 2 | 4 | 2 | 2 | 4 | | 2 | 3 | 2 | 1 | 1 | 1 | 2 | 5 | 6 | 44 |
| 屋根、はり、もや、けた、 | | | 3 | | 1 | | 2 | 1 | 2 | 1 | 3 | 1 | | | 1 | 1 | | 2 | 2 | 2 | 1 | 2 | 3 | 3 | 31 |

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| 合掌 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 作業床、歩み板 | | | 33 | | 26 | | 28 | 29 | 19 | 17 | 15 | 21 | 12 | 18 | 17 | 15 | 32 | 19 | 15 | 11 | 16 | 12 | 16 | 27 | 398 |
| 通路 | | | 44 | | 49 | | 42 | 27 | 26 | 56 | 36 | 39 | 36 | 46 | 32 | 32 | 33 | 42 | 42 | 58 | 46 | 41 | 43 | 57 | 827 |
| 建築物、構築物 | | | 13 | | 12 | | 16 | 18 | 13 | 10 | 3 | 9 | 12 | 11 | 10 | 11 | 11 | 9 | 10 | 11 | 9 | 6 | 12 | 11 | 217 |
| その他の仮設物、建築物、構築物等 | | | 13 | | 9 | | 7 | 7 | 11 | 8 | 5 | 4 | 16 | 10 | 5 | 17 | 6 | 16 | 11 | 9 | 7 | 13 | 8 | 13 | 195 |
| 爆発性の物等 | | | 1 | | | | | | | | | | | | | | | | | | | | | | 1 |
| 引火性の物 | | | 2 | | 1 | | | 1 | | 1 | | 1 | | | 3 | 1 | | | | | | | | 1 | 11 |
| 可燃性のガス | | | | | | | | | | | | | 1 | | | | | 1 | | | | 1 | 1 | | 4 |
| 有害物 | | | 5 | | 2 | | 2 | 5 | 3 | 1 | | 6 | 1 | 1 | 3 | 3 | 2 | 3 | 6 | 5 | | | 4 | | 52 |
| | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 放射線 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の危険物、有害物等 | | | 5 | | 6 | | 5 | 1 | 3 | 4 | 3 | 3 | 3 | | | 1 | 1 | 2 | 3 | | 7 | 2 | 2 | 1 | 52 |
| 金属材料 | | | 13 | | 16 | | 12 | 16 | 17 | 8 | 9 | 20 | 9 | 10 | 8 | 4 | 10 | 8 | 8 | 8 | 5 | 6 | 7 | 6 | 200 |
| 木材、竹材 | | | 8 | | 6 | | 4 | 4 | 6 | 4 | | 1 | 3 | 4 | 3 | 1 | 2 | 6 | 5 | 4 | 2 | 2 | 3 | 6 | 74 |
| 石、砂、砂利 | | | | | | | 2 | | 1 | | | | | 1 | | | 1 | | | 1 | | | | | 6 |
| その他の材料 | | | 20 | | 32 | | 32 | 40 | 27 | 26 | 22 | 19 | 19 | 20 | 20 | 13 | 24 | 11 | 16 | 20 | 19 | 12 | 30 | 28 | 450 |
| 荷姿の物 | | | 69 | | 47 | | 62 | 45 | 54 | 44 | 33 | 47 | 41 | 49 | 41 | 33 | 42 | 33 | 36 | 40 | 40 | 38 | 39 | 50 | 883 |
| 機械装置 | | | 5 | | 5 | | | 5 | 3 | 3 | | 6 | 4 | 2 | 2 | 2 | | 1 | 2 | 3 | | | 1 | 1 | 45 |
| 地山、岩石 | | | 1 | | 1 | | 1 | | | | | | | | 1 | | | 1 | | | | | | | 5 |
| 立木等 | | | | | | | | | | | | | 1 | | | 1 | | | | | 1 | | | | 3 |
| 水 | | | 1 | | | | | | | | | | 3 | | | 1 | 2 | | | 1 | | 2 | | | 10 |

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| 異常環境等 | | | | | | | | | | | | | | | | | | | | | 1 | | | | 1 |
| 高温・低温環境 | | | 2 | | 1 | | | 3 | 4 | 1 | 2 | 8 | 2 | 4 | 4 | 3 | 5 | 3 | 4 | 9 | 6 | 10 | 6 | 7 | 84 |
| その他の環境等 | | | 8 | | 1 | | 5 | 6 | 1 | 3 | 1 | 3 | 4 | 4 | 4 | 7 | 3 | 1 | 3 | 3 | 3 | 1 | 3 | 8 | 72 |
| その他の起因物 | | | 7 | | 4 | | 6 | 8 | 4 | 7 | 5 | 2 | 4 | 5 | 3 | 3 | | | 3 | 5 | 4 | 5 | 44 | 6 | 125 |
| 起因物なし | | | 20 | | 20 | | 27 | 24 | 26 | 24 | 23 | 9 | 22 | 20 | 24 | 20 | 29 | 18 | 15 | 30 | 17 | 24 | 31 | 35 | 458 |
| 分類不能 | | | 1 | | 1 | | 1 | 1 | | 3 | 1 | 2 | | 2 | 2 | 1 | 3 | | | 2 | | | | 2 | 22 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における年齢別労働災害発生状況（1999-2022年）

| 年齢 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 19歳 | 46 | 54 | 49 | 47 | 40 | 33 | 43 | 24 | 31 | 21 | 22 | 25 | 25 | 19 | 21 | 29 | 15 | 21 | 26 | 19 | 25 | 14 | 24 | 13 | 686 |

| | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 以下 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 20歳-29歳 | 303 | 320 | 300 | 254 | 267 | 239 | 202 | 211 | 203 | 185 | 143 | 151 | 134 | 140 | 128 | 135 | 120 | 122 | 125 | 114 | 118 | 97 | 130 | 109 | 4,250 |
| 30歳-39歳 | 217 | 264 | 229 | 264 | 265 | 247 | 257 | 275 | 256 | 242 | 181 | 197 | 191 | 199 | 191 | 173 | 165 | 164 | 127 | 174 | 153 | 121 | 147 | 116 | 4,815 |
| 40歳-49歳 | 269 | 239 | 233 | 232 | 225 | 194 | 178 | 210 | 209 | 212 | 175 | 179 | 185 | 191 | 179 | 172 | 190 | 178 | 198 | 191 | 159 | 175 | 199 | 210 | 4,782 |
| 50歳-59歳 | 382 | 337 | 351 | 336 | 302 | 290 | 253 | 232 | 226 | 205 | 173 | 197 | 156 | 166 | 146 | 141 | 145 | 160 | 131 | 155 | 174 | 168 | 170 | 197 | 5,193 |
| 60歳以上 | 107 | 126 | 121 | 119 | 120 | 114 | 127 | 110 | 123 | 138 | 106 | 107 | 99 | 116 | 111 | 113 | 120 | 102 | 114 | 113 | 116 | 134 | 132 | 145 | 2,833 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における労働者規模別労働災害発生状況（1999-2022年）

| 労働者規模 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 9人以下 | 190 | 204 | 188 | 193 | 197 | 195 | 161 | 134 | 154 | 124 | 100 | 103 | 102 | 104 | 111 | 90 | 100 | 82 | 81 | 88 | 60 | 66 | 89 | 71 | 2,987 |
| 10人-29人 | 388 | 373 | 391 | 374 | 376 | 324 | 334 | 323 | 317 | 306 | 253 | 252 | 194 | 243 | 240 | 241 | 205 | 211 | 199 | 209 | 201 | 182 | 200 | 217 | 6,553 |

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 30人-49人 | 245 | 279 | 250 | 239 | 250 | 217 | 215 | 224 | 196 | 161 | 143 | 181 | 149 | 157 | 141 | 148 | 151 | 155 | 147 | 144 | 156 | 143 | 147 | 142 | 4,380 |
| 50人-99人 | 248 | 242 | 236 | 234 | 224 | 178 | 165 | 190 | 204 | 215 | 144 | 152 | 164 | 169 | 146 | 142 | 139 | 149 | 139 | 165 | 168 | 156 | 171 | 169 | 4,309 |
| 100人-299人 | 182 | 174 | 173 | 166 | 142 | 161 | 157 | 160 | 135 | 165 | 140 | 140 | 154 | 135 | 119 | 120 | 135 | 135 | 122 | 135 | 124 | 132 | 142 | 154 | 3,502 |
| 300人以上 | 71 | 68 | 45 | 46 | 30 | 42 | 28 | 31 | 42 | 32 | 20 | 28 | 27 | 23 | 19 | 22 | 25 | 15 | 33 | 25 | 36 | 30 | 53 | 37 | 828 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における月別労働災害発生状況（1999-2022年）

| 月 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1月 | 126 | 107 | 113 | 111 | 105 | 117 | 97 | 97 | 84 | 85 | 80 | 95 | 60 | 77 | 59 | 71 | 51 | 74 | 58 | 58 | 63 | 64 | 61 | 63 | 1,976 |
| 2月 | 103 | 110 | 102 | 90 | 113 | 92 | 79 | 94 | 94 | 93 | 58 | 64 | 54 | 69 | 69 | 60 | 54 | 65 | 59 | 69 | 56 | 47 | 53 | 63 | 1,810 |
| 3月 | 113 | 133 | 128 | 97 | 118 | 97 | 95 | 84 | 99 | 88 | 70 | 77 | 72 | 72 | 73 | 67 | 61 | 73 | 52 | 71 | 66 | 60 | 71 | 58 | 1,995 |
| 4月 | 109 | 109 | 111 | 98 | 98 | 91 | 59 | 86 | 78 | 82 | 66 | 73 | 73 | 79 | 51 | 71 | 71 | 53 | 70 | 63 | 48 | 64 | 78 | 61 | 1,842 |
| 5月 | 114 | 108 | 106 | 99 | 91 | 87 | 88 | 80 | 88 | 83 | 65 | 63 | 64 | 64 | 61 | 56 | 59 | 53 | 48 | 51 | 69 | 65 | 53 | 53 | 1,768 |

| | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 6月 | 103 | 121 | 112 | 98 | 115 | 97 | 95 | 89 | 101 | 84 | 59 | 58 | 85 | 67 | 69 | 64 | 64 | 46 | 65 | 67 | 54 | 51 | 61 | 66 | 1,891 |
| 7月 | 111 | 96 | 119 | 123 | 106 | 88 | 89 | 96 | 96 | 89 | 75 | 61 | 58 | 81 | 46 | 75 | 69 | 68 | 64 | 71 | 62 | 66 | 56 | 86 | 1,951 |
| 8月 | 101 | 111 | 97 | 105 | 89 | 88 | 109 | 99 | 86 | 59 | 64 | 81 | 64 | 68 | 63 | 64 | 62 | 66 | 57 | 73 | 62 | 61 | 89 | 68 | 1,886 |
| 9月 | 129 | 114 | 120 | 113 | 106 | 92 | 78 | 86 | 87 | 75 | 61 | 74 | 75 | 57 | 61 | 52 | 69 | 58 | 56 | 44 | 74 | 51 | 70 | 75 | 1,877 |
| 10月 | 116 | 118 | 95 | 102 | 95 | 102 | 103 | 71 | 92 | 106 | 77 | 74 | 71 | 62 | 80 | 57 | 67 | 71 | 65 | 74 | 74 | 57 | 78 | 63 | 1,970 |
| 11月 | 100 | 103 | 84 | 112 | 92 | 82 | 85 | 106 | 71 | 87 | 55 | 71 | 58 | 65 | 65 | 52 | 66 | 58 | 66 | 60 | 59 | 54 | 63 | 74 | 1,788 |
| 12月 | 99 | 110 | 96 | 104 | 91 | 84 | 83 | 74 | 72 | 72 | 70 | 65 | 56 | 70 | 79 | 74 | 62 | 62 | 61 | 65 | 58 | 69 | 69 | 60 | 1,805 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

パルプ・紙・紙加工品製造業における都道府県別労働災害発生状況（1999-2022年）

| 県 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 北海道 | 34 | 31 | 29 | | 15 | | 20 | 22 | 23 | 18 | 21 | 13 | 15 | 20 | 21 | 10 | 22 | 20 | 14 | 14 | 18 | 20 | 13 | 22 | 435 |
| 青森 | 4 | 2 | 6 | | 4 | | 1 | 3 | 4 | 7 | 1 | 2 | 9 | 3 | 4 | 7 | 1 | 4 | 6 | 5 | 2 | 4 | 3 | | 82 |
| 岩手 | 4 | 9 | 5 | | 9 | | 3 | 6 | 7 | 7 | 2 | 11 | 5 | 6 | 8 | 9 | 3 | 2 | 5 | 4 | 4 | 4 | 6 | 2 | 121 |
| 宮城 | 20 | 18 | 11 | | 15 | | 6 | 14 | 10 | 12 | 6 | 7 | 9 | 5 | 7 | 8 | 5 | 4 | 6 | 5 | 5 | 5 | 8 | 13 | 199 |
| 秋田 | 4 | 3 | 5 | | 6 | | 1 | 2 | 2 | | | 2 | 1 | 3 | 1 | | 5 | 4 | | 4 | 3 | 3 | 3 | 1 | 53 |
| 山形 | 15 | 7 | 13 | | 5 | | 4 | 4 | 8 | 2 | 5 | 6 | 4 | 4 | 7 | 5 | 2 | 5 | 2 | 4 | 6 | 3 | 7 | 7 | 125 |
| 福島 | 13 | 23 | 16 | | 12 | | 9 | 18 | 17 | 13 | 7 | 15 | 11 | 17 | 10 | 9 | 13 | 15 | 9 | 7 | 11 | 6 | 11 | 7 | 269 |

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| 茨城 | 31 | 43 | 25 | | 25 | | 25 | 24 | 31 | 33 | 24 | 21 | 23 | 22 | 19 | 20 | 25 | 19 | 14 | 28 | 18 | 16 | 30 | 21 | 537 |
| 栃木 | 24 | 22 | 21 | | 25 | | 21 | 21 | 15 | 26 | 21 | 17 | 17 | 20 | 19 | 17 | 20 | 16 | 18 | 19 | 13 | 19 | 23 | 17 | 431 |
| 群馬 | 22 | 17 | 12 | | 17 | | 20 | 18 | 13 | 9 | 13 | 14 | 13 | 13 | 10 | 13 | 14 | 13 | 7 | 15 | 12 | 11 | 12 | 11 | 299 |
| 埼玉 | 74 | 109 | 84 | | 95 | | 80 | 85 | 90 | 83 | 57 | 78 | 49 | 76 | 71 | 51 | 54 | 77 | 54 | 56 | 75 | 59 | 76 | 81 | 1,614 |
| 千葉 | 40 | 36 | 42 | | 19 | | 21 | 27 | 21 | 24 | 23 | 20 | 22 | 17 | 19 | 18 | 13 | 15 | 16 | 13 | 12 | 12 | 35 | 18 | 483 |
| 東京 | 42 | 43 | 40 | | 45 | | 32 | 33 | 31 | 32 | 25 | 31 | 27 | 20 | 22 | 17 | 19 | 14 | 20 | 18 | 13 | 14 | 26 | 15 | 579 |
| 神奈川 | 48 | 42 | 33 | | 54 | | 48 | 38 | 28 | 38 | 17 | 28 | 22 | 40 | 25 | 23 | 20 | 32 | 31 | 16 | 17 | 17 | 21 | 27 | 665 |
| 新潟 | 17 | 18 | 17 | | 17 | | 9 | 14 | 7 | 16 | 13 | 14 | 11 | 12 | 11 | 11 | 15 | 10 | 17 | 12 | 12 | 14 | 19 | 9 | 295 |
| 富山 | 17 | 13 | 12 | | 19 | | 9 | 18 | 18 | 9 | 12 | 14 | 14 | 12 | 12 | 5 | 14 | 8 | 11 | 4 | 10 | 8 | 14 | 12 | 265 |
| 石川 | 6 | 12 | 11 | | 10 | | 7 | 13 | 3 | 7 | 6 | 7 | 7 | 4 | 5 | 5 | 4 | 5 | 2 | 11 | 8 | 6 | 5 | 8 | 152 |
| 福井 | 16 | 9 | 23 | | 11 | | 12 | 16 | 8 | 6 | 10 | 11 | 7 | 6 | 12 | 9 | 7 | 10 | 3 | 9 | 7 | 5 | 3 | 11 | 211 |
| 山梨 | 20 | 11 | 17 | | 8 | | 11 | 17 | 5 | 5 | 1 | 3 | 5 | 8 | 4 | 8 | 5 | 6 | 4 | 3 | 2 | 4 | 6 | 5 | 158 |
| 長野 | 11 | 9 | 15 | | 11 | | 9 | 14 | 8 | 9 | 12 | 5 | 6 | 6 | 12 | 9 | 9 | 8 | 3 | 8 | 8 | 10 | 5 | 12 | 199 |
| 岐阜 | 61 | 61 | 52 | | 55 | | 44 | 33 | 38 | 45 | 30 | 34 | 27 | 36 | 25 | 28 | 32 | 31 | 32 | 35 | 28 | 36 | 32 | 40 | 835 |
| 静岡 | 174 | 162 | 170 | | 156 | | 137 | 132 | 109 | 137 | 101 | 105 | 71 | 91 | 74 | 92 | 102 | 88 | 85 | 86 | 95 | 93 | 90 | 83 | 2,433 |
| 愛知 | 92 | 82 | 73 | | 77 | | 59 | 55 | 68 | 54 | 48 | 69 | 61 | 58 | 38 | 47 | 56 | 50 | 63 | 60 | 53 | 40 | 59 | 64 | 1,326 |
| 三重 | 14 | 15 | 17 | | 20 | | 20 | 18 | 16 | 19 | 9 | 13 | 7 | 10 | 14 | 8 | 7 | 5 | 9 | 10 | 18 | 6 | 8 | 6 | 269 |
| 滋賀 | 9 | 18 | 19 | | 25 | | 16 | 26 | 23 | 17 | 20 | 17 | 13 | 14 | 13 | 17 | 11 | 10 | 9 | 11 | 12 | 14 | 15 | 19 | 348 |
| 京都 | 16 | 30 | 29 | | 25 | | 18 | 16 | 28 | 20 | 17 | 12 | 23 | 20 | 19 | 18 | 10 | 12 | 21 | 15 | 15 | 8 | 17 | 15 | 404 |

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| 大阪 | 117 | 111 | 141 | | 100 | | 103 | 83 | 97 | 84 | 71 | 63 | 76 | 73 | 65 | 61 | 62 | 58 | 59 | 61 | 45 | 49 | 69 | 51 | 1,699 |
| 兵庫 | 58 | 57 | 44 | | 54 | | 43 | 44 | 48 | 38 | 33 | 31 | 37 | 38 | 31 | 42 | 37 | 33 | 26 | 41 | 44 | 31 | 31 | 29 | 870 |
| 奈良 | 8 | 9 | 13 | | 16 | | 6 | 16 | 17 | 22 | 13 | 15 | 9 | 9 | 10 | 7 | 16 | 13 | 11 | 11 | 19 | 11 | 19 | 10 | 280 |
| 和歌山 | 5 | 8 | 4 | | 7 | | 5 | 8 | 4 | 5 | 10 | 2 | 3 | 4 | 4 | 6 | 5 | 4 | 6 | 9 | 2 | 7 | 4 | 4 | 116 |
| 鳥取 | 8 | 7 | 5 | | 4 | | 4 | 2 | 6 | 5 | 6 | 3 | 2 | 4 | 5 | 5 | 3 | 3 | 3 | 6 | 7 | 11 | 6 | 4 | 109 |
| 島根 | 8 | 6 | 3 | | 2 | | 2 | 2 | 3 | 6 | | 1 | 1 | 1 | 1 | 4 | 2 | | 2 | 3 | 1 | 3 | 1 | 1 | 53 |
| 岡山 | 13 | 18 | 12 | | 23 | | 19 | 12 | 19 | 14 | 11 | 18 | 14 | 20 | 13 | 17 | 7 | 12 | 10 | 10 | 11 | 14 | 8 | 20 | 315 |
| 広島 | 18 | 20 | 28 | | 12 | | 23 | 13 | 18 | 12 | 22 | 10 | 10 | 11 | 20 | 14 | 11 | 8 | 8 | 17 | 12 | 7 | 10 | 10 | 314 |
| 山口 | 13 | 12 | 7 | | 12 | | 10 | 10 | 7 | 6 | 4 | 7 | 6 | 7 | 2 | 6 | 3 | 2 | 3 | 8 | 5 | 3 | 7 | 7 | 147 |
| 徳島 | 12 | 26 | 15 | | 14 | | 7 | 6 | 13 | 9 | 5 | 7 | 7 | 8 | 6 | 6 | 6 | 5 | 9 | 5 | 9 | 8 | 5 | 9 | 197 |
| 香川 | 28 | 37 | 29 | | 38 | | 38 | 23 | 38 | 22 | 17 | 18 | 26 | 18 | 23 | 23 | 16 | 10 | 19 | 14 | 16 | 18 | 19 | 20 | 510 |
| 愛媛 | 86 | 77 | 83 | | 72 | | 77 | 68 | 68 | 64 | 56 | 46 | 59 | 49 | 58 | 59 | 48 | 50 | 48 | 48 | 51 | 50 | 34 | 45 | 1,296 |
| 高知 | 47 | 39 | 35 | | 33 | | 23 | 22 | 24 | 17 | 15 | 19 | 17 | 12 | 10 | 15 | 12 | 28 | 17 | 14 | 5 | 16 | 9 | 9 | 438 |
| 福岡 | 28 | 32 | 24 | | 25 | | 35 | 23 | 26 | 24 | 16 | 13 | 22 | 16 | 20 | 14 | 14 | 18 | 15 | 23 | 22 | 15 | 14 | 16 | 455 |
| 佐賀 | 17 | 8 | 6 | | 5 | | 4 | 12 | 3 | 13 | 5 | 12 | 9 | 6 | 7 | 5 | 6 | 7 | 7 | 5 | 5 | 15 | 6 | 11 | 174 |
| 長崎 | 6 | 6 | 5 | | 2 | | 1 | 4 | 1 | 1 | | 4 | 1 | 1 | 2 | 2 | 1 | 2 | 2 | 1 | 2 | | 2 | 4 | 50 |
| 熊本 | 9 | 6 | 10 | | 8 | | 7 | 12 | 12 | 4 | 4 | 5 | 2 | 4 | 3 | 5 | 7 | 4 | 6 | 7 | 6 | 6 | 4 | 5 | 136 |
| 大分 | 5 | 5 | 7 | | 4 | | 3 | 6 | 5 | 1 | 1 | 4 | 4 | 2 | 3 | 3 | 5 | 1 | 4 | 5 | 2 | 2 | 3 | 2 | 77 |
| 宮崎 | 2 | 5 | 6 | | 2 | | 4 | 2 | 5 | 4 | 5 | 4 | 4 | 2 | 4 | 2 | 3 | 1 | 2 | 1 | 1 | 2 | 2 | 2 | 65 |

| | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 鹿児島 | 7 | 4 | 7 | | 3 | | 3 | 5 | 3 | 4 | 4 | 1 | 1 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 3 | 2 | | 3 | 65 |
| 沖縄 | 1 | 2 | 2 | | 3 | | 1 | 2 | | | 1 | 4 | 1 | 1 | 5 | 1 | 1 | 2 | 1 | 3 | | 2 | 2 | 2 | 37 |
| 合計 | 1,324 | 1,340 | 1,283 | 1,252 | 1,219 | 1,117 | 1,060 | 1,062 | 1,048 | 1,003 | 800 | 856 | 790 | 831 | 776 | 763 | 755 | 747 | 721 | 766 | 745 | 709 | 802 | 790 | 22,559 |

休業4日以上の労働災害（職業性疾病を含む。）を計上。2022年のデータは新型コロナ罹患を含まない。2021年、2020年のデータは新型コロナ罹患を含む。2011年のデーターは東日本大震災による労働災害を含む。

出典: https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.html (職場のあんぜんサイト)

https://www.jisha.or.jp/international/topics/202306_01.htmlに戻る。

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パルプ・紙・紙加工品製造業における死亡災害発生状況（1999-2022年）

パルプ・紙・紙加工品製造業 コード No.0106

パルプ・紙・紙加工品製造業における事故の型別死亡災害発生状況（1999-2022年）

| 事故の型 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 墜落・転落 | 2 | | 2 | 1 | 3 | 1 | 2 | | 2 | | 2 | 3 | 1 | 2 | 1 | 1 | 1 | | 2 | | 2 | | 3 | 1 | 32 |
| 転倒 | | | | | | | | | | | | | 2 | 1 | 1 | 1 | 1 | | | | | | | | 6 |

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| 激突 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 飛来・落下 | | | | | 2 | | | | | | | 1 | | | | | | 1 | | | | | | 1 | 5 |
| 崩壊・倒壊 | | 3 | | | | | | | | | | | 1 | | | | | 2 | | 1 | | | | | 7 |
| 激突され | | | 2 | 1 | | 1 | 2 | | 1 | | 1 | | | | 1 | | | 1 | | | 1 | | | | 11 |
| はさまれ巻き込まれ | 7 | 5 | 7 | 9 | 5 | 5 | 3 | 3 | 3 | 9 | 4 | 5 | 3 | 5 | 3 | 4 | | 2 | 1 | 2 | 2 | 6 | 3 | 5 | 101 |
| 切れ・こすれ | | | | | | | | | | | | | | | | | | | | | | | | | |
| 踏抜き | | | | | | | | | | | | | | | | | | | | | | | | | |
| おぼれ | | | | | | | | 1 | | | | | 3 | | | | 1 | | | | 1 | | | | 6 |
| 高温・低温物との接触 | 1 | | | | | | | | 1 | | | | | | | | | | | | 1 | 1 | | | 4 |
| 有害物との接触 | | 1 | | | | | 1 | | | | | | | | | | | | 1 | 3 | | | | | 6 |
| 感電 | | 1 | | | | | | | | | | | | | 1 | | | | 1 | | | | | | 3 |
| 爆発 | | | | | | 1 | | | | | | | | | | | | | | | | | | | 1 |
| 破裂 | 1 | | | | | | | | | | | | | | | | | | | | | | | | 1 |
| 火災 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 交通事故（道路） | 1 | 1 | 2 | | | | | 2 | | | | | | | | | | | | | 1 | 1 | | | 8 |
| 交通事故（その他） | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 動作の反動無理な動作 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他 | | | | | | | | | | 1 | | | | | | | 1 | | | | | | | | 2 |
| 分類不能 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における起因物（大）別死亡災害発生状況（1999-2022年）

| 起因物（大） | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 動力機械 | 3 | 4 | 4 | 9 | 5 | 5 | 4 | 4 | 2 | 7 | 3 | 3 | 1 | 4 | 3 | 3 | | 2 | 2 | 1 | 2 | 3 | 2 | 4 | 80 |
| 物上げ装置、運搬機械 | 5 | 3 | 7 | 1 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 3 | 3 | 2 | 3 | 1 | 1 | 1 | 1 | 2 | 3 | 3 | 1 | 57 |
| その他の装置等 | 1 | | 1 | 1 | | | | | | | | 3 | 1 | | 1 | | | 1 | | | 1 | | | | 10 |
| 仮設物、建築物、構築物等 | 2 | 1 | | | 2 | | 1 | | 1 | | 2 | 1 | 1 | 1 | | | 1 | | 1 | | 2 | 1 | 1 | 1 | 19 |
| 物質、材料 | | 1 | 1 | | | | 1 | | | | | | | | | | | 1 | 1 | 3 | | | | | 8 |
| 荷 | | 2 | | | 1 | 1 | | | | | | | 1 | | 1 | | | 1 | | 1 | | | | 1 | 9 |
| 環境等 | 1 | | | | | | | | 1 | | | | 3 | | | | 1 | | | | 1 | 1 | | | 8 |
| その他 | | | | | | | | | | 1 | | | | | | | 1 | | | | | | | | 2 |

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| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における起因物（中）別死亡災害発生状況（1999-2022年）

| 起因物（中） | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 原動機 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 動力伝導機構 | | 1 | 1 | 1 | | | | | | | | 1 | | | | 1 | | | | | | | | | 5 |
| 木材加工用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 建設機械等 | | | | | | | | | | | | | | | | | | | | | | | | 1 | 1 |
| 金属加工用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 一般動力機械 | 3 | 3 | 3 | 8 | 5 | 5 | 4 | 4 | 2 | 7 | 3 | 2 | 1 | 4 | 3 | 2 | | 2 | 2 | 1 | 2 | 3 | 2 | 3 | 74 |
| 車両系木材伐出機械等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 動力クレーン等 | | 1 | | 1 | 1 | | 1 | | | | | | | 2 | | 1 | | | 1 | | 1 | | | | 9 |
| 動力運搬機 | 5 | 1 | 5 | | 1 | 2 | 1 | | 3 | 2 | 2 | 2 | 3 | 1 | 2 | 2 | 1 | 1 | | 1 | 1 | 2 | 3 | 1 | 42 |
| 乗物 | | 1 | 2 | | | | | 2 | | | | | | | | | | | | | | 1 | | | 6 |
| 圧力容器 | | | | | | | | | | | | 1 | | | | | | | | | | | | | 1 |

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| 化学設備 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 溶接装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 炉、釜等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 電気設備 | | | | | | | | | | | | | | | 1 | | | | | | | | | | 1 |
| 人力機械工具等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 用具 | | | 1 | 1 | | | | | | | | | 1 | | | | | 1 | | | | | | | 4 |
| その他の装置、設備 | 1 | | | | | | | | | | | 2 | | | | | | | | | 1 | | | | 4 |
| 仮設物、建築物等 | 2 | 1 | | | 2 | | 1 | | 1 | | 2 | 1 | 1 | 1 | | | 1 | | 1 | | 2 | 1 | 1 | 1 | 19 |
| 危険物、有害物等 | | 1 | 1 | | | | 1 | | | | | | | | | | | | 1 | 3 | | | | | 7 |
| 材料 | | | | | | | | | | | | | | | | | | 1 | | | | | | | 1 |
| 荷 | | 2 | | | 1 | 1 | | | | | | | 1 | | 1 | | | 1 | | 1 | | | | 1 | 9 |
| 自然環境等 | 1 | | | | | | | | 1 | | | | 3 | | | | 1 | | | | 1 | 1 | | | 8 |
| その他の起因物 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 起因物なし | | | | | | | | | | 1 | | | | | | | 1 | | | | | | | | 2 |
| 分類不能 | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における起因物（小）別死亡災害発生状況（1999-2022年）

| 起因物（小） | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 原動機 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 動力伝導機構 | | 1 | 1 | 1 | | | | | | | | 1 | | | | 1 | | | | | | | | | 5 |
| 丸のこ盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 帯のこ盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| かんな盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 角のみ盤、木工ボール盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 面とり盤、ルータ、木工フライス盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| チェーンソー | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の木材加工用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 整地・運搬・積込み用機械 | | | | | | | | | | | | | | | | | | | | | | | | 1 | 1 |

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|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 掘削用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 基礎工事用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 締固め用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 解体用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 高所作業車 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の建設機械等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 旋盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| ボール盤、フライス盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 研削盤、バフ盤 | | | | | | | | | | | | | | | | | | | | | | | | | |
| プレス機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 鍛圧ハンマ | | | | | | | | | | | | | | | | | | | | | | | | | |
| シャー | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の金属加工用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 遠心機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 混合機、粉砕機 | | | | 1 | | 1 | | 1 | | | | | | | | | | | | 1 | | | | 4 |

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|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| ロール機（印刷ロール機を除く。） | | 2 | 1 | 1 | 1 | 1 | 2 | | | 6 | | | | 3 | 1 | 1 | | 1 | | | | 1 | 1 | 1 | 23 |
| 射出成型機 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 食品加工用機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 印刷用機械 | | | | | 1 | | | | | | | | | | | | | | | | | | | | 1 |
| 産業用ロボット | | | | | | | | | | | | | | | | | | | | | | | | 1 | 1 |
| その他の一般動力機械 | 3 | 1 | 2 | 6 | 3 | 3 | 2 | 3 | 2 | 1 | 3 | 2 | 1 | 1 | 2 | 1 | | 1 | 2 | 1 | 1 | 2 | 1 | 1 | 45 |
| 伐木等機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 走行集材機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 架線集材機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の車両系林業機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| クレーン | | 1 | | | | | | | | | | | | | | | | | | | 1 | | | | 2 |
| 移動式クレーン | | | | | | | | | | | | | | | | | | | | | | | | | |
| デリック | | | | | | | | | | | | | | | | | | | | | | | | | |
| エレベータ、 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| リフト | | | | 1 | 1 | | 1 | | | | | | | 2 | | 1 | | | 1 | | | | | | 7 |
| 揚貨装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| ゴンドラ | | | | | | | | | | | | | | | | | | | | | | | | | |
| 機械集材装置、運材索道 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 簡易架線集材装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の動力クレーン等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| トラック | 1 | | | | | | | | | | | | | | | | | | | | 1 | | | | 2 |
| フォークリフト | 2 | | 2 | | | 1 | 1 | | 1 | 1 | 1 | | 1 | 1 | 2 | 1 | 1 | | | 1 | | 1 | 2 | 1 | 20 |
| 軌道装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| コンベア | 1 | 1 | | | 1 | | | | 2 | 1 | 1 | 1 | | | | 1 | | 1 | | | | 1 | 1 | | 12 |
| ローダー | | | 1 | | | 1 | | | | | | | | | | | | | | | | | | | 2 |
| ストラドルキャリヤー | | | | | | | | | | | | | | | | | | | | | | | | | |
| 不整地運搬車 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の動力運搬機 | 1 | | 2 | | | | | | | | | 1 | 2 | | | | | | | | | | | | 6 |
| | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 乗用車、バス、バイク | | 1 | 2 | | | | | 2 | | | | | | | | | | | | | | 1 | | | 6 |
| 鉄道車両 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の乗物 | | | | | | | | | | | | | | | | | | | | | | | | | |
| ボイラー | | | | | | | | | | | | 1 | | | | | | | | | | | | | 1 |
| 圧力容器 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の圧力容器 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 化学設備 | | | | | | | | | | | | | | | | | | | | | | | | | |
| ガス溶接装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| アーク溶接装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の溶接装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 炉、窯 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 乾燥設備 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の炉、窯等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 送配電線等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 電力設備 | | | | | | | | | | | | | | | 1 | | | | | | | | | | 1 |
| その他の電気 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 設備 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 人力クレーン等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 人力運搬機 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 人力機械 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 手工具 | | | | | | | | | | | | | | | | | | | | | | | | | |
| はしご等 | | | 1 | | | | | | | | | | 1 | | | | | | | | | | | | 2 |
| 玉掛用具 | | | | 1 | | | | | | | | | | | | | | 1 | | | | | | | 2 |
| その他の用具 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の装置、設備 | 1 | | | | | | | | | | | 2 | | | | | | | | | 1 | | | | 4 |
| 足場 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 支保工 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 階段、桟橋 | | | | | | | | | | | 1 | | | | | | | | | | 1 | | | | 2 |
| 開口部 | 1 | | | | 1 | | 1 | | | | | | | 1 | | | | | | | 1 | | | | 5 |
| 屋根、はり、もや、けた、合掌 | 1 | | | | | | | | 1 | | | | | | | | | | 1 | | | | 1 | | 4 |
| 作業床、歩み板 | | | | | | | | | | | 1 | 1 | | | | | 1 | | | | | | | 1 | 4 |

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| 通路 | | | | | 1 | | | | | | | | 1 | | | | | | | | | | | | 2 |
| 建築物、構築物 | | 1 | | | | | | | | | | | | | | | | | | | | 1 | | | 2 |
| その他の仮設物、建築物、構築物等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 爆発性の物等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 引火性の物 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 可燃性のガス | | | | | | | | | | | | | | | | | | | | | | | | | |
| 有害物 | | 1 | 1 | | | | 1 | | | | | | | | | | | | 1 | 3 | | | | | 7 |
| 放射線 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の危険物、有害物等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 金属材料 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 木材、竹材 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 石、砂、砂利 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の材料 | | | | | | | | | | | | | | | | | | 1 | | | | | | | 1 |
| 荷姿の物 | | 2 | | | 1 | 1 | | | | | | | 1 | | 1 | | | 1 | | 1 | | | | 1 | 9 |
| 機械装置 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 地山、岩石 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 立木等 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 水 | | | | | | | | | | | | | 3 | | | | 1 | | | | | | | | 4 |
| 異常環境等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 高温・低温環境 | 1 | | | | | | | | 1 | | | | | | | | | | | | 1 | 1 | | | 4 |
| その他の環境等 | | | | | | | | | | | | | | | | | | | | | | | | | |
| その他の起因物 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 起因物なし | | | | | | | | | | 1 | | | | | | | 1 | | | | | | | | 2 |
| 分類不能 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における年齢別死亡災害発生状況（1999-2022年）

| 年齢 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 19歳以下 | | 1 | | | | | | | | | | | | | | | | | | | | | | | 1 |
| 20歳-29歳 | 2 | | 1 | 5 | 1 | | 1 | 1 | 1 | 3 | 1 | 2 | | 2 | | 3 | 1 | | 1 | 2 | | 1 | | 1 | 29 |
| 30歳-39歳 | 1 | 2 | 2 | 1 | 3 | 2 | 2 | 1 | 2 | 2 | | 2 | 1 | 2 | 2 | 1 | | 1 | | | | | | 1 | 28 |
| 40歳-49歳 | 4 | 3 | 4 | 2 | | 1 | 4 | 3 | 3 | 1 | | 2 | 2 | 2 | 1 | 1 | 1 | 2 | 3 | 1 | 4 | 1 | 2 | 3 | 50 |
| 50歳-59歳 | 4 | 4 | 5 | 2 | 3 | 3 | | 1 | | 3 | 4 | 1 | 3 | | | 1 | | 1 | 1 | 2 | 1 | 5 | 2 | | 46 |

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 60歳以上 | 1 | 1 | 1 | 1 | 3 | 2 | 1 | | 1 | 1 | 2 | 2 | 4 | 2 | 4 | | 2 | 2 | | 1 | 3 | 1 | 2 | 2 | 39 |
| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における死亡者規模別死亡災害発生状況（1999-2022年）

| 労働者規模 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 9人以下 | | 1 | 2 | | 1 | 1 | 1 | 1 | 1 | | | | | | 2 | 2 | | | 1 | | | | 2 | | 15 |
| 10人-29人 | 3 | 1 | 2 | 4 | 4 | 3 | 2 | 1 | 3 | 1 | | 1 | 5 | 2 | | 1 | 1 | 1 | 1 | 1 | 2 | | 1 | 1 | 41 |
| 30人-49人 | 2 | 4 | 4 | | 3 | | 2 | 4 | 1 | 1 | 4 | 1 | 1 | 1 | 1 | 1 | | | 1 | | | 1 | 1 | 2 | 35 |
| 50人-99人 | 2 | 1 | 2 | 4 | | 1 | 2 | | | 3 | 1 | 2 | 1 | 2 | 2 | | 1 | 2 | | 3 | 2 | 2 | 1 | 2 | 36 |
| 100人-299人 | 2 | 1 | 3 | 2 | 1 | 3 | 1 | | 1 | 3 | | 3 | 2 | 3 | 1 | 2 | 1 | 3 | 1 | 2 | 4 | 4 | 1 | 2 | 46 |
| 300人以上 | 3 | 3 | | 1 | 1 | | | | 1 | 2 | 2 | 2 | 1 | | 1 | | 1 | | 1 | | | 1 | | | 20 |
| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における月別死亡災害発生状況（1999-2022年）

| 月 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1月 | 2 | 1 | 1 | 1 | 1 | | 1 | 2 | | 2 | | 2 | | | 1 | 1 | 1 | 2 | | | | | | 2 | 20 |
| 2月 | 1 | | | | 1 | 1 | 1 | 1 | 1 | 2 | 1 | | | | 1 | | 1 | | 1 | | 1 | | 2 | 1 | 16 |
| 3月 | 1 | 2 | 4 | | 1 | 1 | | | 1 | 2 | 1 | 2 | 5 | 1 | | 2 | | 1 | | | | | | | 24 |
| 4月 | | | | 1 | | | 1 | | | 1 | | | 1 | | | 2 | | 2 | | 2 | | | | 1 | 11 |

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|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 5月 | 1 | | 1 | 2 | 1 | 1 | | 1 | | | 1 | 1 | 2 | | | | | | | | | | | | 11 |
| 6月 | 1 | 1 | 1 | | | 1 | 1 | | | | | | | 1 | 2 | | 1 | | | 3 | | | 1 | 1 | 14 |
| 7月 | 2 | 2 | | | 2 | | | | 2 | | | | 1 | 3 | | | | | 2 | | 1 | 1 | | 1 | 17 |
| 8月 | 1 | | 1 | | | 1 | | | 2 | 1 | | | | | 1 | | | | 1 | | 1 | 2 | 1 | | 12 |
| 9月 | 1 | 1 | 2 | 1 | | | | | | | 1 | 1 | 1 | | 1 | | 1 | | | | 2 | | 1 | 1 | 14 |
| 10月 | 2 | 1 | 1 | 2 | 1 | 2 | 1 | | | | 1 | | | | 1 | 1 | | 1 | 1 | | 2 | 2 | | | 19 |
| 11月 | | 3 | 1 | 1 | 2 | | 1 | 1 | | | 1 | 3 | | | | | | | | | | 1 | 1 | | 15 |
| 12月 | | | 1 | 3 | 1 | 1 | 2 | 1 | 1 | 2 | 1 | | | 3 | | | | | | 1 | 1 | 2 | | | 20 |
| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

パルプ・紙・紙加工品製造業における都道府県別死亡災害発生状況（1999-2022年）

| 県 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 合計 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 北海道 | 1 | | | | | 3 | 1 | | | | | | | 1 | | | | 2 | | | 1 | | | | 9 |
| 青森 | | | | | | | | | 1 | | | | | | | | | | | 1 | | | | | 2 |
| 岩手 | | | | | | | | | | | | | | | | | | | | | | 1 | | | 1 |
| 宮城 | | | | 1 | | | 1 | | | 1 | | | 3 | | 1 | | | | | | | | | | 7 |
| 秋田 | | | 1 | | | | | | | | | | | | | | | | | | | | | | 1 |
| 山形 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 福島 | | | | | | | | | | 1 | | | | 1 | | | | | | | | | 1 | | 3 |

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|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 茨城 | 1 | 2 | 1 | | | | | | | | | | | | | | | | | | 1 | | | | 5 |
| 栃木 | | 1 | | 1 | | 2 | | | | | 1 | | | | | 1 | | | | | | | | | 6 |
| 群馬 | | | | | | | | 1 | | | | | | | | | | | | | | | | | 1 |
| 埼玉 | 1 | | 1 | 1 | 1 | | 1 | | 1 | | | 1 | | | 1 | 1 | 1 | 2 | | | 1 | 1 | | | 14 |
| 千葉 | | | | | | | | | | | | 1 | | | | | | | | | | | | | 1 |
| 東京 | 1 | | | | | | 1 | 1 | | | | | | | 1 | | | | | | | | | | 4 |
| 神奈川 | 1 | | | | 1 | | | 1 | | | | | | | | | | | | | | | | | 3 |
| 新潟 | | | | | | | | | | | | | | | | | 1 | | | | | | | | 1 |
| 富山 | | 1 | | | | | | 1 | | | | | | | | | | | | | | | | | 2 |
| 石川 | | | | | | | | | | | | | | | | | | | | 3 | | 1 | | | 4 |
| 福井 | | | | | 1 | | | | | | | | | | | | | | | | | | | | 1 |
| 山梨 | | | | | | | | | | | | | 1 | | | 1 | | | | | | | | | 2 |
| 長野 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 岐阜 | 1 | 1 | | | 1 | | | | | 1 | | 2 | | | 1 | | | | | | | | | | 7 |
| 静岡 | 1 | 3 | 2 | 2 | 3 | 1 | 1 | | 1 | 3 | 3 | 2 | 1 | 1 | 1 | 2 | 2 | 1 | | 1 | | | 2 | 2 | 35 |
| 愛知 | 1 | 1 | 3 | 1 | 1 | | | 1 | 1 | | | | 1 | | 1 | | | | 1 | | | | | | 12 |
| 三重 | | | | | | | | | | | | | | | | | | | | | | | 1 | | 1 |
| 滋賀 | | 1 | | | | | | | | | | | | | 1 | | | | | | | | | 1 | 3 |
| 京都 | | | 2 | | 1 | | | 1 | | 2 | | | 1 | | | | | | | | 1 | | 1 | | 9 |
| 大阪 | | | 1 | 1 | | | 1 | | | 1 | | | | 1 | | 1 | | | 1 | 1 | | | 1 | 1 | 10 |

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| 兵庫 | 2 | | | | | 1 | | | | | | | 3 | 2 | | | | 1 | | | 2 | | | | 11 |
| 奈良 | | | | | | | | | | | | | | | | | | | | | 1 | | | | 1 |
| 和歌山 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 鳥取 | | | | | | | | | | | 1 | | | | | | | | | | | 1 | | | 2 |
| 島根 | | | | | | | | | | | | | | | | | | | | | | 1 | | | 1 |
| 岡山 | | | | | | | | | | | | 1 | | | | | | | | | | | | | 1 |
| 広島 | | | | 1 | 1 | | | | | | | | | | | | | | | | | | | | 2 |
| 山口 | | | | | | | | | | | | | | 1 | | | | | | | | | | 1 | 2 |
| 徳島 | | 1 | | | | | | | | | | | | | | | | | 1 | | | | | 1 | 3 |
| 香川 | 1 | | | 2 | | | | | | | | | | | | | | | 1 | | | | | 1 | 5 |
| 愛媛 | | | | 1 | | 1 | 1 | | 1 | 1 | 2 | | | 1 | | | | | 1 | | 1 | 1 | | | 11 |
| 高知 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 福岡 | | | | | | | 1 | | 1 | | | | | | | | | | | | | | | | 2 |
| 佐賀 | | | | | | | | | | | | | | | | | | | | | | 1 | | | 1 |
| 長崎 | | | | | | | | | | | | 1 | | | | | | | | | | | | | 1 |
| 熊本 | | | 1 | | | | | | | | | 1 | | | | | | | | | | 1 | | | 3 |
| 大分 | 1 | | | | | | | | | | | | | | | | | | | | | | | | 1 |
| 宮崎 | | | 1 | | | | | | | | | | | | | | | | | | | | | | 1 |
| 鹿児島 | | | | | | | | | 1 | | | | | | | | | | | | | | | | 1 |
| 沖縄 | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 合計 | 12 | 11 | 13 | 11 | 10 | 8 | 8 | 6 | 7 | 10 | 7 | 9 | 10 | 8 | 7 | 6 | 4 | 6 | 5 | 6 | 8 | 8 | 6 | 7 | 193 |

出典: https://anzeninfo.mhlw.go.jp/user/anzen/tok/anst00.html (職場のあんぜんサイト)